

# Sanitary Membrane Overview (RO, NF, UF, MF)

High performance membrane for food, dairy, beverage and other sanitary applications



Parker custom designs and manufactures a broad range of membranes and elements of various molecular weight cutoffs and polymeric materials. The membranes are designed for use in Reverse Osmosis (RO), Nanofiltration (NF), Ultrafiltration (UF), and Microfiltration (MF) cross-flow applications.

A broad range of membrane formulations allows for flexibility in the design and operation of new and existing applications.



## Contact Information

Parker-Hannifin Corporation  
**domnick hunter**  
**Process Filtration - North America**  
2340 Eastman Avenue  
Oxnard, California, USA 93030

toll free +1 877 784 2234  
phone +1 805 604 3400  
fax +1 805 604 3401  
dhsales.na@parker.com

[www.parker.com/sanitarymembranes](http://www.parker.com/sanitarymembranes)



## Benefits

### Reverse Osmosis (RO)

- High salt rejection
- Superior performance

### Nanofiltration (NF)

- TFC Membrane
- >99% lactose rejection

### Ultrafiltration (UF)

- High protein rejection
- Extended life
- Available in PES & PVDF

### Microfiltration (MF)

- 0.3 & 0.5 micron ratings
- Resistant to oxidizers

## Applications

### Reverse Osmosis (RO)

- Condensate polishing
- Skim milk concentration
- Sweet/acid whey concentration

### Nanofiltration (NF)

- Blood plasma concentration
- Sweet/acid whey concentration

### Ultrafiltration (UF)

- Whole milk concentration
- Plasma fractionation
- High protein concentrate

### Microfiltration (MF)

- Fat reduction in whey
- Concentration of cheese milk
- Milk protein separation

**ENGINEERING YOUR SUCCESS.**

# Sanitary Membrane Overview

## Reverse Osmosis (RO)

TYPE	MATERIAL	BACKING MATERIAL	pH RANGE* (CONTINUOUS)
RO2	Thin Film Composite	Polyester	3-10
RO3	Thin Film Composite	Polyester	3-10

\*Consult Membrane Specification Sheet for cleaning guidelines

## Nanofiltration (NF)

TYPE	MATERIAL	BACKING MATERIAL	pH RANGE* (CONTINUOUS)
ATF	Thin Film Composite	Polyester	3-10
NFA	Thin Film Composite	Polyester	3-10

\*Consult Membrane Specification Sheet for cleaning guidelines

## Ultrafiltration (UF)

TYPE	MATERIAL	BACKING MATERIAL	pH RANGE* (CONTINUOUS)	NOMINAL MWCO**
AFB	Polysulfone (PS)	Polypropylene	3-10	40,000
AFD	Polysulfone (PS)	Polyester	3-10	40,000
FD	Polyvinylidene fluoride (PVDF)	Polyester	3-10	30,000
FE	Polyvinylidene fluoride (PVDF)	Polyester	3-10	40,000
FF	Polyvinylidene fluoride (PVDF)	Polyester	3-10	100,000
FG	Polyvinylidene fluoride (PVDF)	Polyester	3-10	500,000
SB	Polyethersulfone (PES)	Polyester	3-10	5,000
SBA	Polyethersulfone (PES)	Polypropylene	3-12	5,000
SD	Polyethersulfone (PES)	Polyester	3-10	10,000
SDA	Polyethersulfone (PES)	Polypropylene	3-12	10,000
SF	Polyethersulfone (PES)	Polyester	3-10	20,000

\*Consult Membrane Specification Sheet for cleaning guidelines

\*\*The performance of UF membrane is dependent upon various process parameters. The nominal MWCOs specified are a relative guide to the membranes' rating. For a specific application, please consult with a technical representative.

## Microfiltration (MF)

TYPE	MATERIAL	BACKING MATERIAL	pH RANGE* (CONTINUOUS)	NOMINAL RATING (µm)**
FG	Polyvinylidene fluoride (PVDF)	Polyester	2-10	0.3
FH	Polyvinylidene fluoride (PVDF)	Polyester	2-10	0.5

\*Consult Membrane Specification Sheet for cleaning guidelines

\*\*The performance of MF membrane is dependent upon various process parameters. The nominal (µm) specified are a relative guide to a membrane's rating. For a specific application, please consult with a technical representative.