

# Modular FRLs

**Mini Series G<sup>1</sup>/<sub>8</sub> - G<sup>1</sup>/<sub>4</sub>**

**Modular Junior Series G<sup>1</sup>/<sub>8</sub> to G<sup>3</sup>/<sub>8</sub>**

**Modular Maxi Series G<sup>1</sup>/<sub>4</sub> to G<sup>3</sup>/<sub>4</sub>**

**Modular Series G1**

Catalogue no. 2158GB-ca



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## Mini FRLs

The Mini FRL range is designed for use in small pneumatic systems or in control cabinets where space is at a premium.

The system allows units to be connected together, without the use of pipe connectors, saving space; providing constant mounting centres; whilst maintaining a modern aesthetically pleasing appearance.

The individual filters, regulators, lubricators and filter/regulators are all moulded in a quality engineering polymer, and carry integral port threads G<sup>1</sup>/<sub>8</sub> or G<sup>1</sup>/<sub>4</sub> using a metal insert, to give added strength when units are used individually.

Overall the individual products are extremely light in weight, a complete FRL unit weighs only 380 grams.

## The Mini FRL system

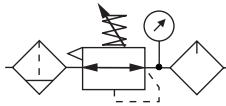
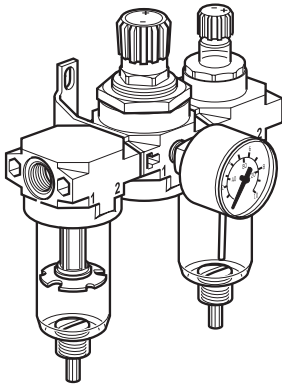


### Coloured knobs

8 bar	Black	
4 bar	Grey	
2 bar	Blue	

# Mini FRLs

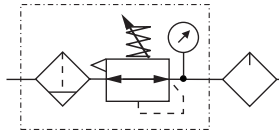
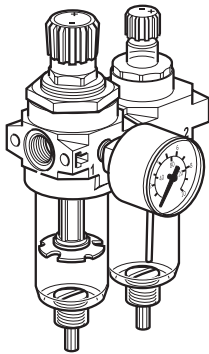
## Popular combinations



## Mini FRL Combinations

5 micron elements, 8 bar regulator + gauge and wall mounting brackets

Ports	Bowl - Drain		
	Transparent Bowl Manual Drain	Transparent Bowl Semi -Auto Drain	Transparent Bowl Auto Drain*
G <sup>1</sup> / <sub>8</sub>	<b>P3A-CB11BGB</b>	<b>P3A-CB11CGB</b>	<b>P3A-CB118GB</b>
G <sup>1</sup> / <sub>4</sub>	<b>P3A-CB12BGB</b>	<b>P3A-CB12CGB</b>	<b>P3A-CB128GB</b>



## Filter/Regulator - Lubricator Combinations

5 micron elements, 8 bar regulator + gauge and wall mounting brackets

Ports	Bowl - Drain		
	Transparent Bowl Manual Drain	Transparent Bowl Semi -Auto Drain	Transparent Bowl Auto drain*
G <sup>1</sup> / <sub>8</sub>	<b>P3A-CA11BGB</b>	<b>P3A-CA11CGB</b>	<b>P3A-CA118GB</b>
G <sup>1</sup> / <sub>4</sub>	<b>P3A-CA12BGB</b>	<b>P3A-CA12CGB</b>	<b>P3A-CA128GB</b>

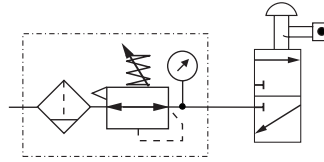
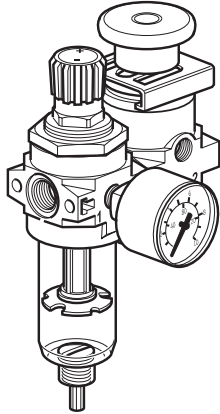
## Part numbers.

<b>P3A-</b>	<b>C</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>B</b>		
	Filter/Reg + Lub combo	<b>A</b>	G <sup>1</sup> / <sub>8</sub>	<b>11</b>	Transparent Bowl Manual Drain	<b>B</b>	No Gauge	<b>N</b>
	FR L combo	<b>B</b>	G <sup>1</sup> / <sub>4</sub>	<b>12</b>	Transparent Bowl Semi -Auto Drain	<b>C</b>	Gauge	<b>G</b>
	FRL combo + Manifold after Regulator	<b>K</b>			Transparent Bowl Auto Drain*	<b>8</b>		
	F/R L combo + Manifold after Filter/Regulator	<b>H</b>						

**Note:** For materials see page 16  
For dimensions see page 17  
\* Available year 2000

## Popular combinations

**Filter/Regulator and manual bistable dump valve combinations with wall mounting brackets**  
**5 micron element, 8 bar regulator spring**  
**Dump valve with black knob and locking clip**



## Filter regulator manual bistable dump valve

Ports	Locking dump valve		
	Transparent bowl manual drain	Transparent bowl semi auto drain	Transparent bowl auto drain*
G <sup>1</sup> / <sub>4</sub>	<b>P3A-CN12BGB</b>	<b>P3A-CN12CGB</b>	<b>P3A-CN128GB</b>

## Part numbers.

<b>P3A-</b>	<b>C</b>	<b>N</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>B</b>						
			<table border="1"> <tr> <td>G<sup>1</sup>/<sub>4</sub></td> <td><b>12</b></td> </tr> </table>		G <sup>1</sup> / <sub>4</sub>	<b>12</b>						
G <sup>1</sup> / <sub>4</sub>	<b>12</b>											
			<table border="1"> <tr> <td>Transparent bowl manual drain</td> <td><b>B</b></td> </tr> <tr> <td>Transparent bowl semi auto drain</td> <td><b>C</b></td> </tr> <tr> <td>Transparent bowl auto drain*</td> <td><b>8</b></td> </tr> </table>		Transparent bowl manual drain	<b>B</b>	Transparent bowl semi auto drain	<b>C</b>	Transparent bowl auto drain*	<b>8</b>		
Transparent bowl manual drain	<b>B</b>											
Transparent bowl semi auto drain	<b>C</b>											
Transparent bowl auto drain*	<b>8</b>											
					<table border="1"> <tr> <td>Gauge</td> <td><b>G</b></td> </tr> <tr> <td>No Gauge</td> <td><b>N</b></td> </tr> </table>		Gauge	<b>G</b>	No Gauge	<b>N</b>		
Gauge	<b>G</b>											
No Gauge	<b>N</b>											

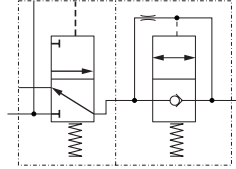
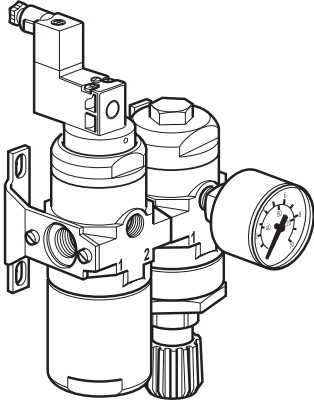
**Note:** For customised combinations consult Technical Sales Department.

**Note:** For materials see page 16  
 For dimensions see page 17  
 \* Available year 2000

# Mini FRLs

## Popular combinations

### Dump valve and soft start valve combinations with wall mounting brackets



Valves for other than 24 V DC to be ordered less solenoid & solenoid ordered separately.

### Dump valve and soft start valve

Ports	Solenoid operated dump valve + manual set point soft start valve	
	24V DC	Less Solenoid
G <sup>1/4</sup>	<b>P3A-CS12GMB2CC</b>	<b>P3A-CS12GMB000</b>

For solenoids see page 17

### Dump valve and soft start valve

Ports	Pilot operated dump valve + manual set point soft start valve
G <sup>1/4</sup>	<b>P3A-CS12QMB</b>

### Part numbers.

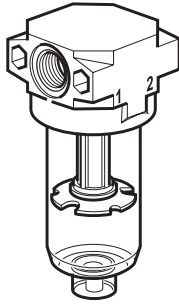
<b>P3A-</b>	<b>C</b>	<b>S</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>M</b>	<b>B</b>	<b>X</b>	<b>X</b>	<b>X</b>
			G <sup>1/4</sup> <b>12</b>					15mm solenoids 8mm PIN centres on opposite side		
								Pilot port push-in		
								24V DC		<b>2CC</b>
								Without Solenoid		<b>000</b>

**Note:** For customised combinations consult Technical Sales Department.

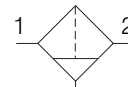
**Note:** For materials see page 16  
For dimensions see page 17

For solenoids see page 16

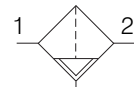
## Filters



## Symbols



Manual drain



Auto Drain /  
Semi auto drain

- High quality polyamide bowls standard.
- Unique 'elastomatic' filter elements 5 micron standard, 40 micron optional.
- Manual, Auto or Semi-auto drain options.

## Part numbers:

<b>P3A - FA</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>N</b>
G <sup>1</sup> / <sub>8</sub> <b>11</b>	Transparent Bowl Manual Drain	<b>B</b>	40 Micron <b>G</b>	
G <sup>1</sup> / <sub>4</sub> <b>12</b>	Transparent Bowl Semi-Auto Drain	<b>C</b>	5 Micron <b>E</b>	
	High Capacity Transparent Bowl Automatic Drain*	<b>8</b>		

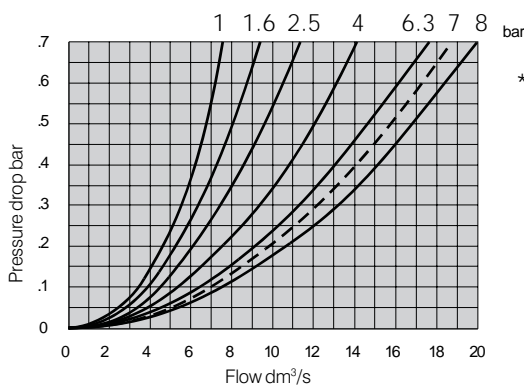
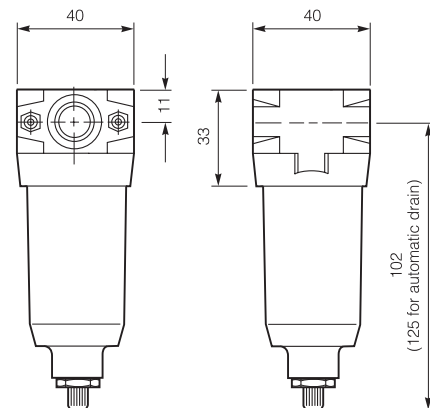
\* Available year 2000

## Technical information

Max. inlet pressure	10 bar max.
Temperature range	-10°C +50°C
Bowl capacity	11 cm <sup>3</sup>
High capacity bowl	33 cm <sup>3</sup>
Flow*	
G <sup>1</sup> / <sub>8</sub>	14.5 dm <sup>3</sup> /s
G <sup>1</sup> / <sub>4</sub>	17.5 dm <sup>3</sup> /s
Weight	75g

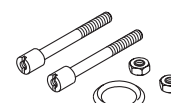
**Note:** For materials see page 16

## Dimensions (mm)



\* At 6 bar inlet,  
0,7 bar  
pressure drop.

\* Modular connection kit  
with each product

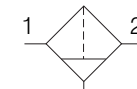
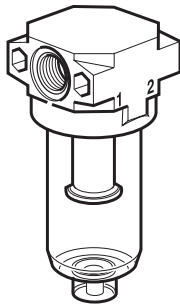


For Repair Kits and Spares  
see pages 62 and 63.

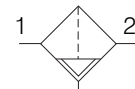
# Mini FRLs

## Coalescing Filters and Adsorbers

## Symbols



Manual drain



Auto Drain /  
Semi auto drain

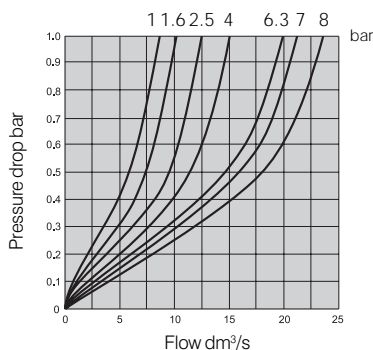
## Part numbers:

<b>P3A - FA</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>N</b>
G <sup>1/8</sup> <b>11</b>	Transparent Bowl Manual Drain		<b>B</b>	* Available year 2000
G <sup>1/4</sup> <b>12</b>	Transparent Bowl Semi-Auto Drain		<b>C</b>	
	High Capacity Transparent Bowl Automatic Drain*		<b>8</b>	
		Coalescing	<b>C</b>	
		Adsorber	<b>A</b>	

## Technical information

Max. inlet pressure	10 bar max.
Temperature range	-10°C +50°C
Bowl capacity	11 cm <sup>3</sup>
High capacity bowl	33 cm <sup>3</sup>
Max flow*	2.5 dm <sup>3</sup> /s (Adsorber)
Max flow*	dm <sup>3</sup> /s (Coalescer)
Weight	75g

**Note:** For materials see page 16



### Coalescing filters

\* Maximum recommended flow at 7 bar inlet pressure and 140 mbar pressure drop with element wet.

### Adsorbers

\* Maximum recommended flow at 7 bar inlet pressure and 100 mbar pressure drop.

The use of a Coalescing pre-filter is essential. Adsorber filters do not remove carbon monoxide or carbon dioxide.

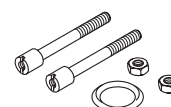
## Features: Coalescing filters

- Maximum solid particle passed 0.3 microns.
- Maximum oil carry-over 0.02 mg/m<sup>3</sup>
- High quality polyamide bowls standard, metal bowl option.
- Manual, auto or semi auto drain options.

## Features: Adsorbers

- Removes hydro-carbon vapours.
- Removes oil vapour carry-over.
- Activated carbon element
- For "breathable air" applications.

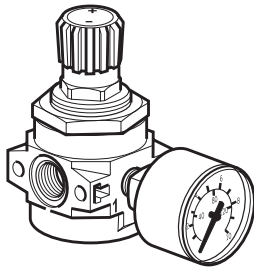
\* Modular connection kit with each product



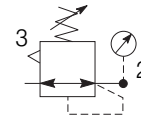
For Repair Kits and Spares see page 62 and 63.



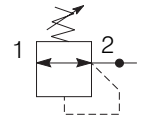
## Regulators



## Symbols



Self bleed regulator with gauge



Non bleed regulator

- 3 secondary pressure ranges available, 0-2 bar, 0-4 bar, 0-8 bar.
- Balanced diaphragm design, self relieving standard, non relieving optional.
- Push to lock non-rising control knob.
- Colour coded adjustment knobs.  
8 bar Black, 4 bar Grey, 2 bar Blue.

## Part numbers:

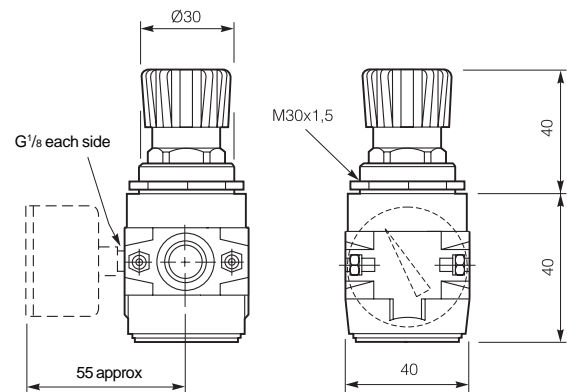
<b>P3A - RA</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>P</b>
G <sup>1</sup> / <sub>8</sub>	<b>11</b>	Relieving	<b>B</b>	0,2 - 8 bar + Gauge	<b>G</b>
G <sup>1</sup> / <sub>4</sub>	<b>12</b>	Non -relieving	<b>N</b>	0,2 - 8 bar No Gauge	<b>N</b>
				0,2 - 2 bar + Gauge	<b>Z</b>
				0,2 - 2 bar No Gauge	<b>Y</b>
				0,2 - 4 bar + Gauge	<b>M</b>
				0,2 - 4 bar No Gauge	<b>L</b>

## Technical information

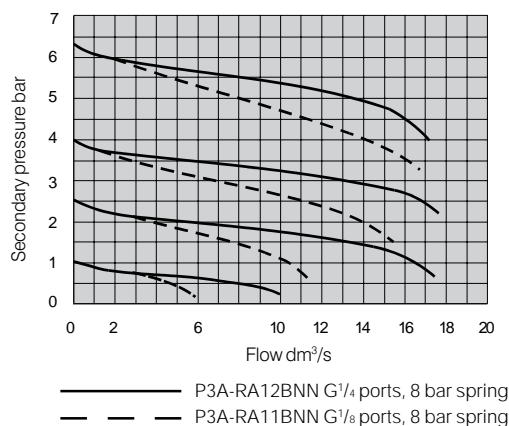
Max. inlet pressure	10 bar max.
Temperature range	-10°C +50°C
Flow	
4 - 8 bar	12,7 dm <sup>3</sup> /s
2 bar	6,5 dm <sup>3</sup> /s
Weight	85g

**Note:** For materials see page 16.  
For pressure gauges see page 61.

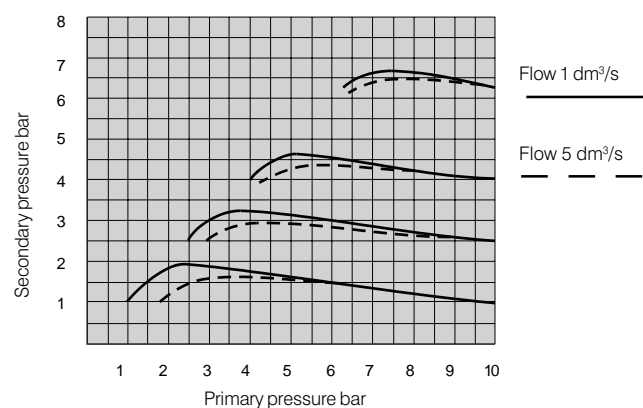
## Dimensions (mm)



## Regulation characteristics

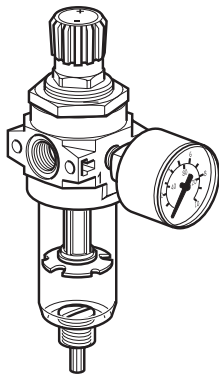


For Repair Kits and Spares see pages 62 and 63.

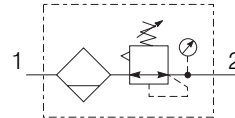


# Mini FRLs

## Filter regulator



## Symbol



- 'Elastomatic' filter elements 5 micron standard, 40 micron optional.
- 3 secondary pressure ranges, 0-2 bar, 0-4 bar or 0-8 bar.
- Push to lock, non-rising control knob.
- Colour coded adjustment knobs.  
8 bar Black, 4 bar Grey, 2 bar Blue.

## Part numbers:

<b>P3A - EA</b>	<b>0</b>	<b>0</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>P</b>	
G <sup>1</sup> / <sub>8</sub>	<b>11</b>	Transparent Bowl Manual Drain	<b>B</b>	5 Micron	<b>E</b>	Relieving	<b>B</b>	0,2 - 8 bar + Gauge	<b>G</b>
G <sup>1</sup> / <sub>4</sub>	<b>12</b>	Transparent Bowl Semi-Auto Drain	<b>C</b>	40 Micron	<b>G</b>	Non- Relieving	<b>N</b>	0,2 - 8 bar No Gauge	<b>N</b>
		High Capacity Transparent Bowl Automatic Drain*	<b>8</b>					0,2 - 2 bar + Gauge	<b>Z</b>
								0,2 - 2 bar No Gauge	<b>Y</b>
								0,2 - 4 bar + Gauge	<b>M</b>
								0,2 - 4 bar No Gauge	<b>L</b>

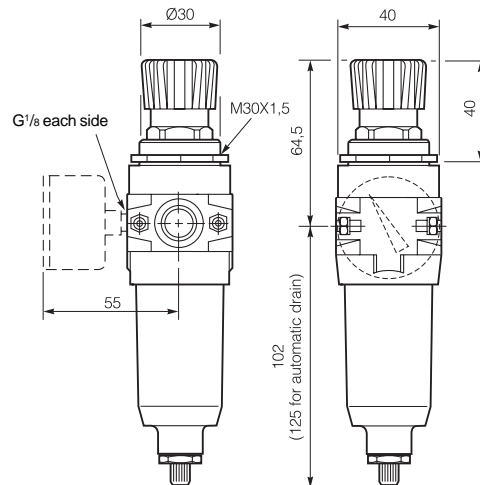
\* Available year 2000

## Technical information

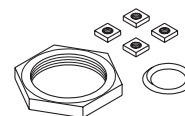
Max. inlet pressure	10 bar max.
Temperature range	-10°C +50°C
Bowl capacity	11 cm <sup>3</sup>
High capacity bowl	33 cm <sup>3</sup>
Flow G <sup>1</sup> / <sub>4</sub> - 2 - 8 bar	10,9 dm <sup>3</sup> /s
Weight	132g

**Note:** For materials see page 16.  
For pressure gauges see page 61.

## Dimensions (mm)

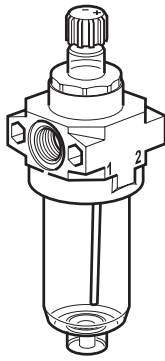


\* Modular connection kit  
with each product

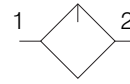


For Repair Kits and Spares  
see page 62 and 63.

## Lubricators



## Symbols



Lubricator



Lubricator with drain

- High quality polyamide bowls standard.
- 360° sight dome - drip control.
- Low flow oil pick-up capability.

## Part numbers:

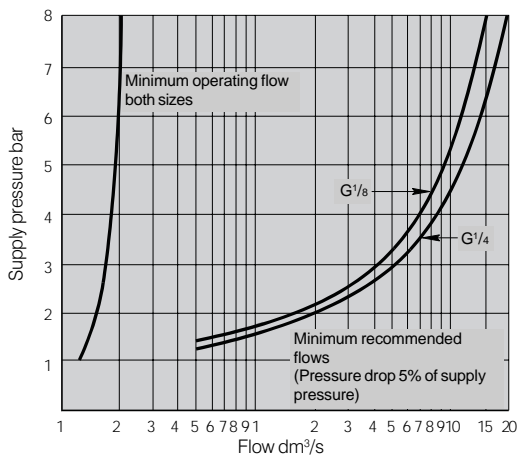
<b>P3A - LA</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>N</b>	<b>N</b>
G <sup>1</sup> / <sub>8</sub> <b>11</b>			Transparent Bowl with Manual Drain <b>B</b>		
G <sup>1</sup> / <sub>4</sub> <b>12</b>			Transparent Bowl Without Drain <b>A</b>		
			High Capacity Transparent Bowl Manual Drain <b>6</b>		
			High Capacity Transparent Bowl No Drain <b>7</b>		

## Technical information

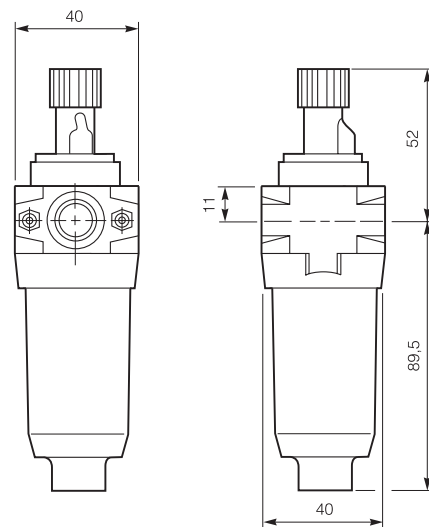
Max. inlet pressure	10 bar max.
Temperature range	-10°C +50°C
Bowl capacity	26 cm <sup>3</sup>
High capacity bowl	48 cm <sup>3</sup>
Flow*	G <sup>1</sup> / <sub>8</sub> 13 dm <sup>3</sup> /s. G <sup>1</sup> / <sub>4</sub> 18 dm <sup>3</sup> /s

\* At 7 bar inlet 5% pressure drop

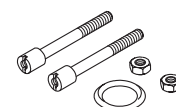
**Note:** For materials see page 16.



## Dimensions (mm)



\* Modular connection kit with each product



For Repair Kits and Spares see page 62 and 63.

# Mini FRLs

## Soft Start and Dump Valves

The controlled introduction of pressure can be an important safety factor and prevent damage to tooling etc. when air pressure is introduced at machine start up.

The soft start valve is an ideal method of providing a fully adjustable controlled introduction of pressure.

### Soft Start Valve Operation:

The switch point is set via the control knob and is fully adjustable between 1 and 5 bar. Additionally the bleed orifice which delays the rise in pressure is supplied as standard in several diameters:-  
 $\varnothing 1\text{mm}$ ,  $\varnothing 1,5\text{mm}$ ,  $\varnothing 2,2\text{mm}$ , and  $\varnothing 3\text{mm}$ .

These are field interchangeable by removing the top plug of the valve.

### Typical combinations

Fig. 1.

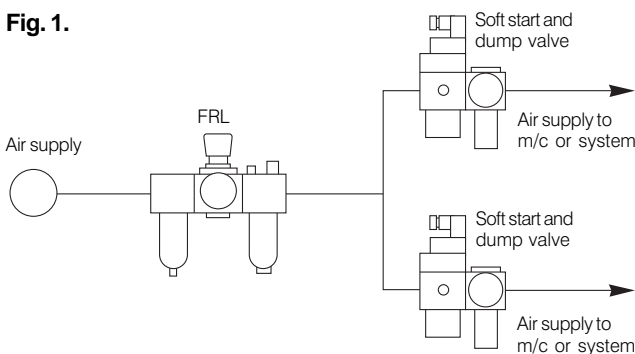


Fig.1. enables part of a system to be isolated and the air dumped to atmosphere whilst operating another part normally.

Fig. 2.

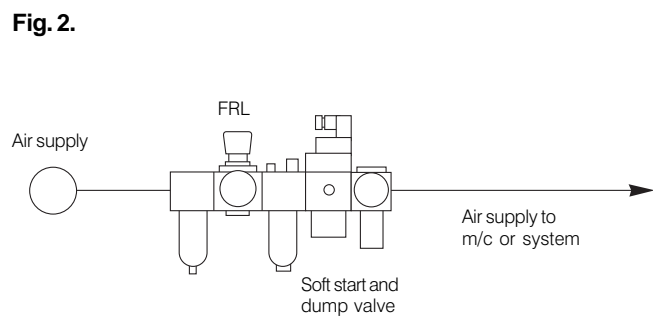
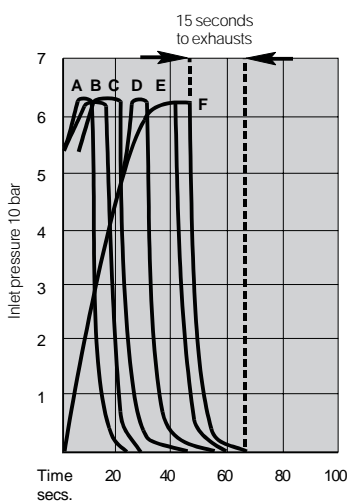


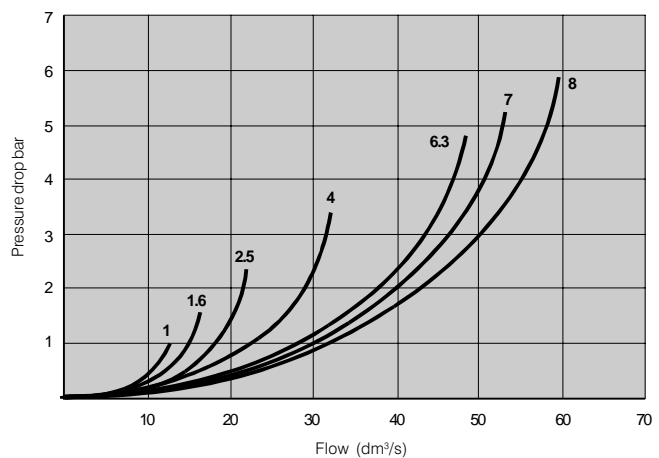
Fig. 2. shows the Soft Start and Dump valve assembled as part of the main Mini FRL combination feeding an entire system.

## Effect of orifice on flow characteristics of pneumatic switch

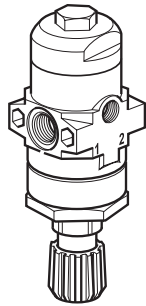


- 6 bar inlet
- 10 litre volume
- 1.5mm dia orifice
- A zero switch point
- B 1 turn
- C 2 turns
- D 3 turns
- E 4 turns
- F 5 turns

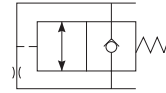
## Flow characteristics for ('Soft Start' valve)



## Soft Start Valves



## Symbol



- Manually operated
- Controlled induction of pressure
- Fully adjustable switch point

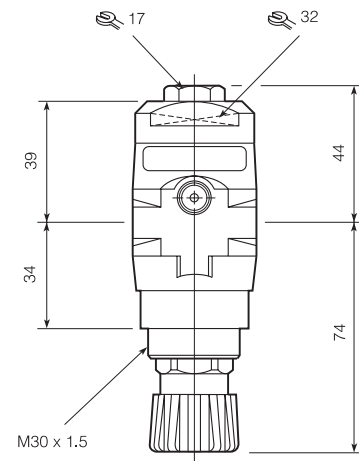
## Part numbers:

<b>P3A - SA</b>	<b>0</b>	<b>0</b>	<b>X</b>	<b>0</b>	<b>N</b>
	G <sup>1</sup> / <sub>8</sub>	<b>11</b>	No adjustment	<b>N</b>	
	G <sup>1</sup> / <sub>4</sub>	<b>12</b>	Manual adjustment	<b>M</b>	
			Manual + Gauge	<b>G</b>	
			Manual + Tamperproof	<b>T</b>	
			Manual + Gauge + Tamperproof	<b>V</b>	
			Manual + Key Lock	<b>K</b>	
			Manual + Key Lock + Gauge	<b>J</b>	

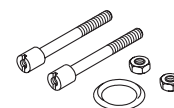
## Technical information

Max. inlet pressure	10 bar max.
Temperature range	-10°C +50°C
Flow	
4 - 8 bar	12,7 dm <sup>3</sup> /s
2 bar	6,5 dm <sup>3</sup> /s
Weight	85g

**Note:** For materials see page 16.  
For pressure gauges see page 61.

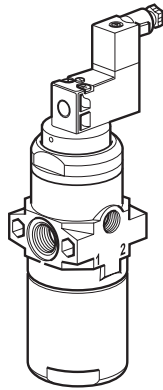


\* Modular connection kit with each product

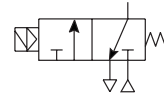


# Mini FRLs

## Remotely Operated Dump Valves



## Symbol



- Air pilot or solenoid pilot operated dump valves
- Low Watt solenoid coils

Valves for other than 24 V DC to be purchased less solenoid & solenoid ordered separately.

## Part numbers:

<b>P3A - DA</b>	<b>0</b>	<b>0</b>	<b>XX</b>	<b>N</b>	<b>XXX</b>
G <sup>1/4</sup> 12		Pilot Monostable 4mm Push-in	<b>PQ</b>		No Solenoid
		Solenoid (15mm) Monostable	<b>SG</b>		24V. D.C. <b>2CC</b>
					Less Solenoid <del>000</del>

For alternative solenoids see page 16.

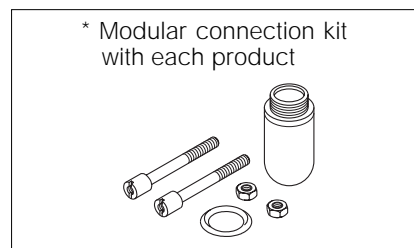
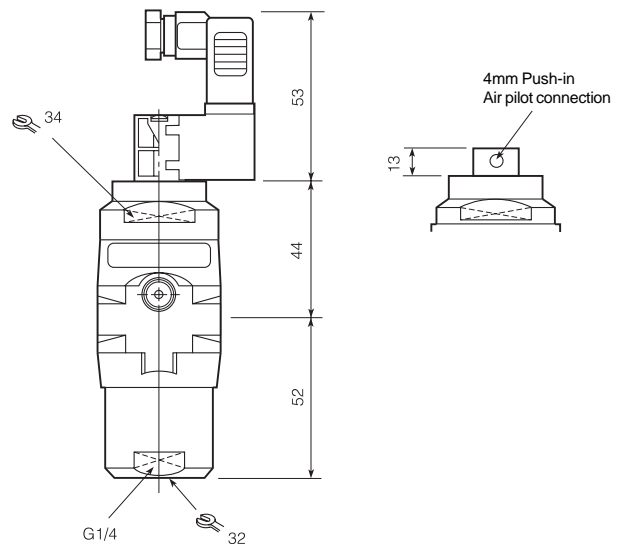
## Technical information

Max. inlet pressure	10 bar max.
Temperature range	-10°C +50°C
Flow	
4 - 8 bar	12,7 dm <sup>3</sup> /s
2 bar	6,5 dm <sup>3</sup> /s
Weight	85g

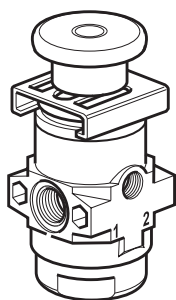
**Note:** For materials see page 16.

## Operation

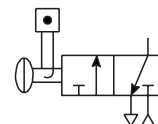
Remotely operated dump valves automatically shut off upstream pressure and exhaust the downstream pressure when the pilot pressure is released. To maintain these units in the open position a pilot supply to the air pilot operated version or an electrical signal to the solenoid operated version must be maintained. The valve will automatically dump when the holding signal is removed.



## Manually Operated Dump Valves



## Symbol



- Shuts off upstream and dumps downstream pressure.
- Choice of red or black knobs.
- G<sup>1</sup>/<sub>4</sub> ports.
- Ventral G<sup>1</sup>/<sub>4</sub> exhaust port.
- Padlockable version.

Manual dump valves shut off upstream pressure and exhaust the downstream pressure at the touch of a button. They are available and with a choice of either black or high visibility red knobs, especially useful for emergency stop applications.

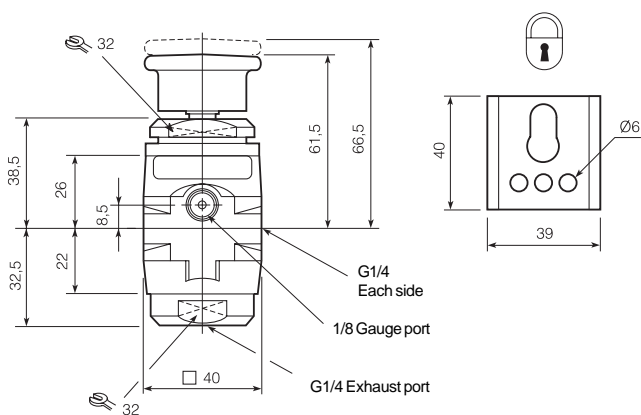
## Part numbers:

<b>P3A - DA</b>	<b>0</b>	<b>0</b>		<b>X</b>		<b>X</b>	<b>N</b>
	G <sup>1</sup> / <sub>4</sub>	<b>12</b>	Manual Monostable black knob	<b>M</b>	Non Locking	<b>N</b>	
			Manual Bistable black knob	<b>B</b>	Locking	<b>L</b>	
			Manual monostable red knob	<b>N</b>			
			Manual Bistable red knob	<b>R</b>			

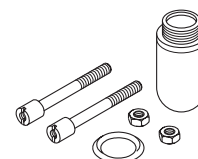
## Technical information

Max. inlet pressure	10 bar max.
Temperature range	-10°C +50°C
Flow*	
G <sup>1</sup> / <sub>8</sub>	14.5 dm <sup>3</sup> /s
G <sup>1</sup> / <sub>4</sub>	17.5 dm <sup>3</sup> /s
Weight	75g

**Note:** For materials see page 16.



\* Modular connection kit with each product



# Mini FRLs

## Materials

### Filter

Body	Nylon 6 glass filled
Bowl (Transparent)	Nylon
Louvre	Acetal
Element	Nylon 6
Manual Drain	Acetal
Semi-Auto Drain	Acetal / Brass
Springs	Stainless Steel
Seals	Nitrile

### Regulator

Body	Nylon 6 glass filled
Bonnet	Acetal
Control Knob	Acetal
Adjustable Screw	Plated Steel
Spring Rest (Upper)	Brass
Spring Rest (Lower)	Steel / Brass
Spring	Plated Steel
Diaphragm	Nitrile / Nylon
Valve Stem	Brass
Valve Guide	Acetal
Valve Seat	Nitrile
Bottom Cap	Acetal
Springs	Stainless Steel
Seals	Nitrile

### Lubricator

Body	Nylon 6 glass filled
Bowl (Transparent)	Nylon
Knob	Acetal
Sight Glass	Polyamide
Venturi Valve	Acetal
Transfer Tube	Nylon
Tube Retainer	Brass
Spring	Stainless Steel
Seals	Nitrile

### Accessory Products

Bodies	Zinc
Housings	Aluminium
Valve Stems	Brass
Knobs	Acetal
SSV Main Spring	Plated Steel
Springs	Stainless Steel
Seals	Nitrile

## Solenoids for Dump Valves (15mm solenoid)

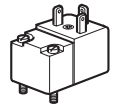
Supplied with cable plug and non-locking flush manual override



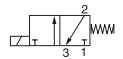
Voltage	Order code
12VDC	<b>P2E-KV32B1N</b>
24VDC	<b>P2E-KV32C1N</b>
12V 50Hz/60Hz	<b>P2E-KV31B1N</b>
24V 50Hz	<b>P2E-KV31C1N</b>
115V 50Hz/120VAC 60Hz	<b>P2E-KV31F1N</b>
230V 50Hz/240VAC 60Hz	<b>P2E-KV31J1N</b>

## Solenoids for Dump Valves (CNOMO solenoid)

(Non locking override)



Voltage	Order code
<b>CNOMO-Solenoids</b>	
24VDC (48V 50Hz)	<b>P2G-PV32C1</b>
24V/50Hz/60Hz (11VDC)	<b>P2G-PV34C1</b>
110V/50Hz/60Hz (50VDC)	<b>P2G-PV34E1</b>
230V/50Hz/60Hz (120VDC)	<b>P2G-PV34J1</b>
12V/50Hz/60Hz (6VDC)	<b>P2G-PV34B1</b>

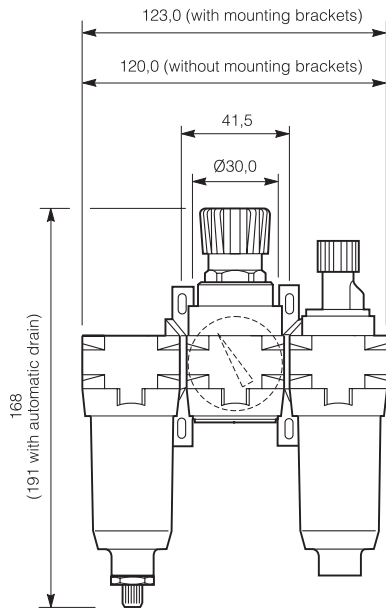


Description	Order code
<b>Cable plug, for CNOMO solenoid</b>	
24V, LED+Diode	<b>9125 9980-04</b>
24V AC/DC, LED+VDR	<b>9125 9980-06</b>
110V AC/DC, LED+VDR	<b>9125 9980-08</b>
240V AC/DC, LED+VDR	<b>9125 9980-10</b>
Black	<b>9125 9980-11</b>

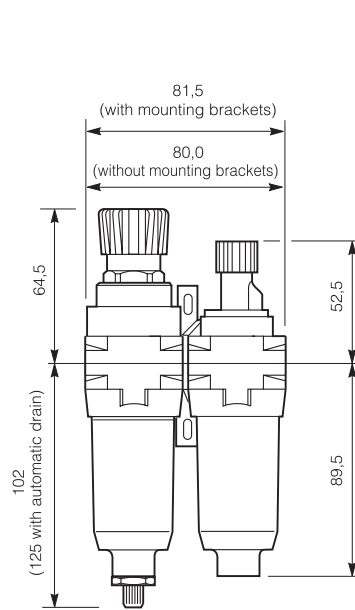


## Combination dimensions

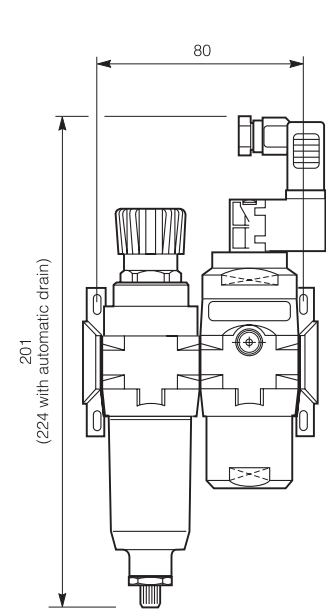
### Filter, Regulator, Lubricator



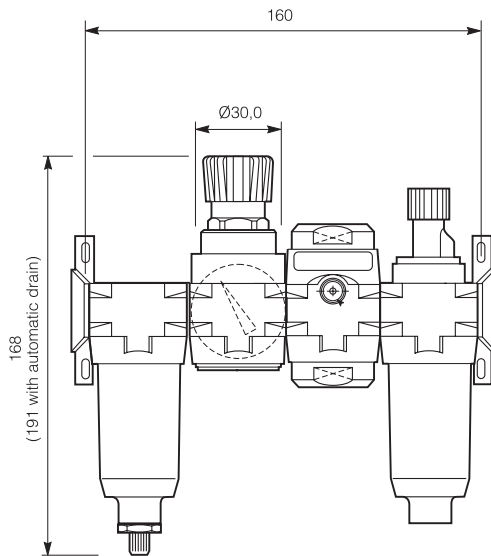
### Filter/Regulator, Lubricator



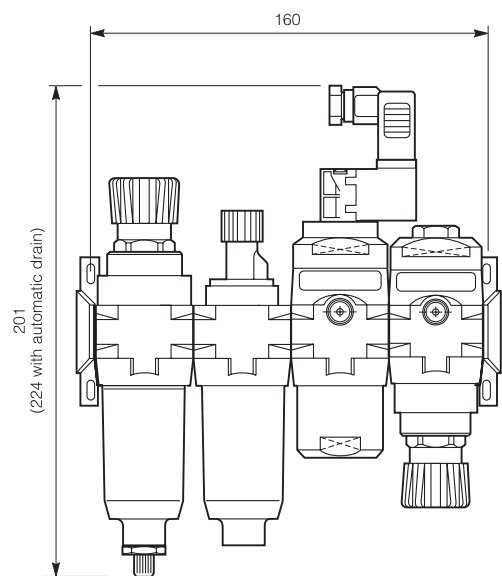
### Filter/Regulator & Dump Valve



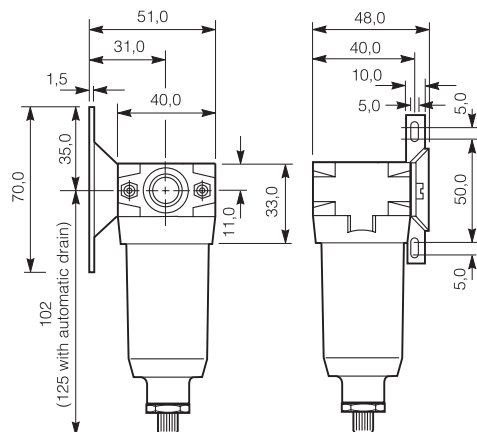
### Filter, Regulator, Manifold, Lubricator.



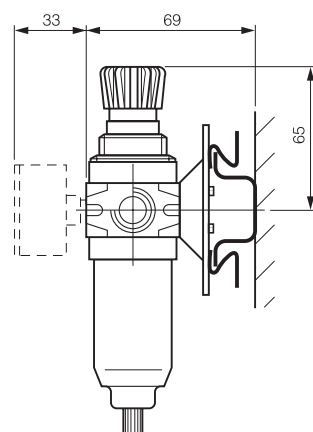
### Filter/Regulator, Lubricator, Dump valve, Soft start valve



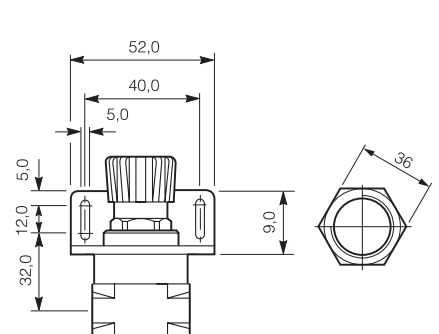
### Wall mountings



### DIN rail



### Neck mounting



# Mini FRLs

## Mounting assemblies

Assembly containing a regulator or filter regulator



Assembly without regulator or filter regulator



Wall brackets mounted at the ends of an assembly



Wall brackets mounted at the ends of an assembly



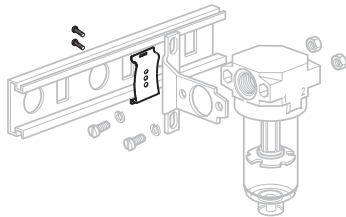
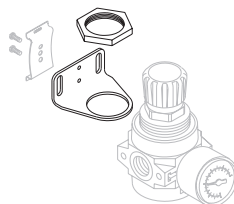

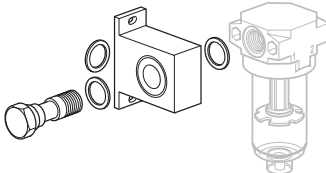
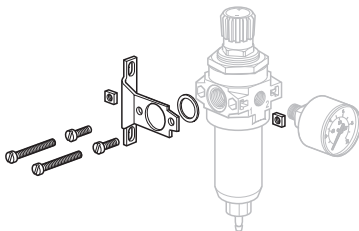
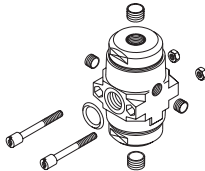

Wall brackets mounted inside an assembly



Wall brackets mounted inside an assembly



## Mounting Kits

	Part no.	Mounting Style	
DIN rail Mounting kit	<b>P3A-KA00MKN</b>	DIN rail clip for wall mounting P3A-KA00CWN or P3A-KA00MRN	
	Part no.	Mounting Style	
Angle Bracket Mounting	<b>P3A-KA00MRN</b>	Regulator and Filter/Regulator bracket mounting	
	Part no.	Part no.	
Plastic panel mounting ring	<b>P3A-KA00MPN</b>	Metal panel mounting ring	<b>P3A-KA00MMN</b> 
	Part no.	Mounting Style	
Rear Entry Connector	<b>P3A-KA00CWN</b>	Direct G <sup>1</sup> / <sub>4</sub> ported or may be mounted to butt directly to machine bulkhead	
	Part no.	Mounting Style	
Wall Mounting kit	<b>P3A-KA00CWN</b>	Basic kit for wall mounting individual Regulator or Filter/Regulator units	
	Part no.	Mounting Style	
Modular Manifold Block	<b>P3A - MA1V</b>	Provides 5 outlets May be connected in series	
	Part no.	Mounting Style	
Regulator Tamperproof Kit	<b>P3A - KA00ATN</b>	Prevents unauthorised adjustment	 <b>x6</b>

# Modular Junior FRLs

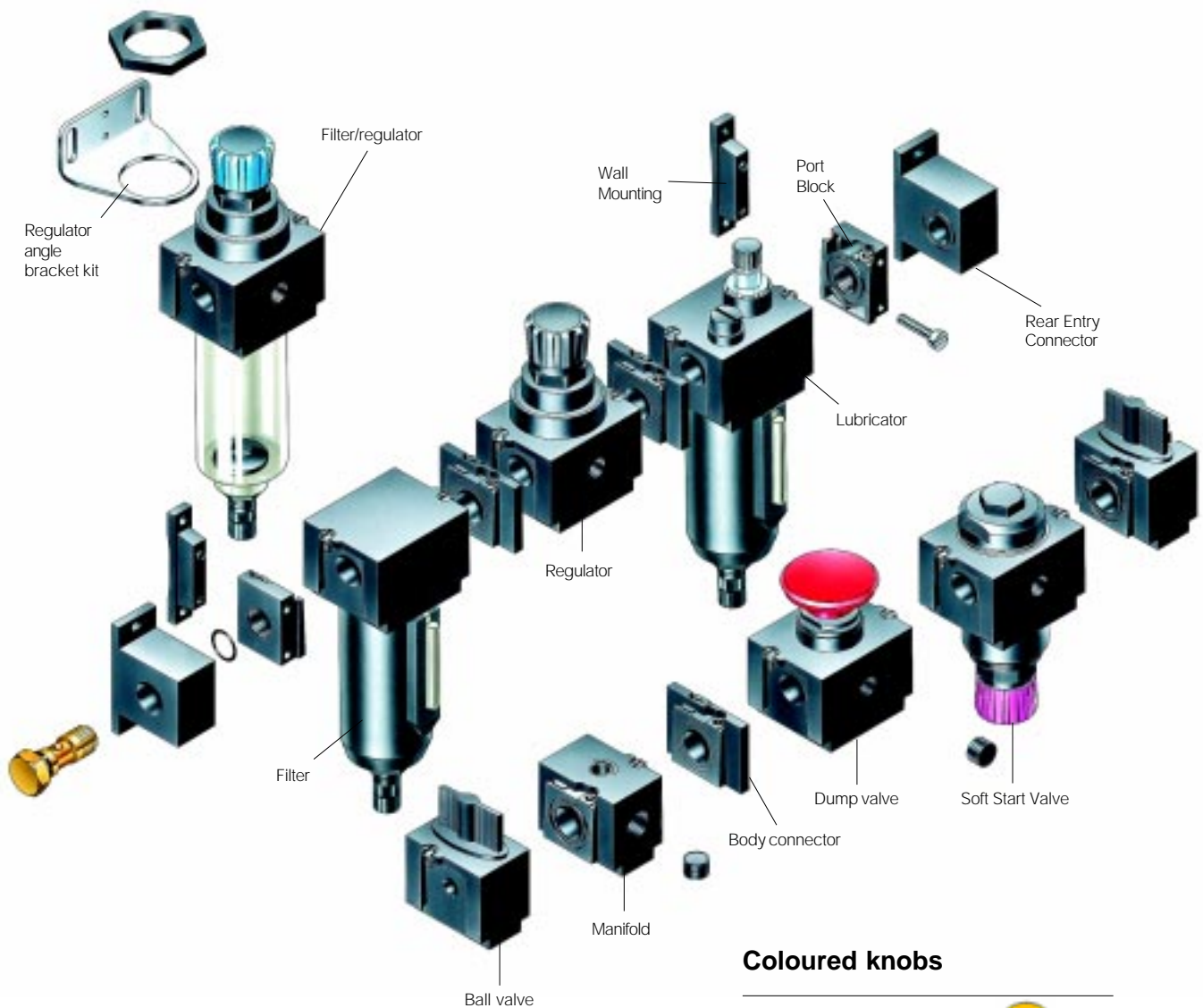
## The System

The Modular system allows units to be connected together, without the use of pipe connectors, saving space; providing constant mounting centres; whilst maintaining a modern aesthetically pleasing appearance.

The system comprises standard units with a common body size, body connectors and separate port blocks with a choice of port thread. This provides the designer with a truly modular system which can be adapted and expanded to suit the future needs of the application.

The system also allows units to be removed from the air line without disturbing the fixed pipe connections greatly simplifying maintenance.

The Modular system comprises Filters, Coalescing Filters, Adsorbers, Regulators, Combined Filter - Regulators and air line Lubricators together with a wide range of accessory products including Soft Start Valves, Dump Valves, Manifolds and Rear Entry Connectors.



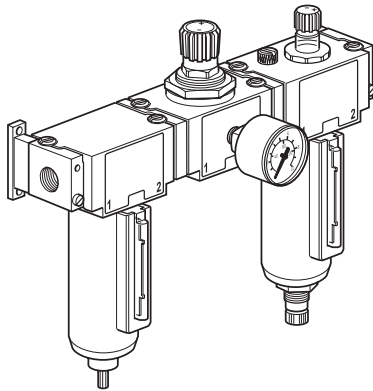
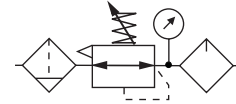
### Coloured knobs

16 bar	Orange	
8 bar	Black	
4 bar	Grey	
2 bar	Blue	

## Popular combinations

### 1/4" FRL Combinations

5 micron elements, 8 bar regulator + gauge and wall mounting brackets



Ports	Bowl - Drain					
	Transparent Bowl Manual Drain	Transparent Bowl Semi -Auto Drain	Transparent Bowl Auto Drain*	Metal Bowl Manual Drain	Metal Bowl Semi-Auto Drain	Metal Bowl Auto Drain*
G <sup>1/4</sup>	<b>P3D-CB12BGB</b>	<b>P3D-CB12CGB</b>	<b>P3D-CB12DGB</b>	<b>P3D-CB12KGB</b>	<b>P3D-CB12LGB</b>	<b>P3D-CB12MGB</b>
G <sup>3/8</sup>	<b>P3D-CB13BGB</b>	<b>P3D-CB13CGB</b>	<b>P3D-CB13DGB</b>	<b>P3D-CB13KGB</b>	<b>P3D-CB13LGB</b>	<b>P3D-CB13MGB</b>

## Options:

<b>Part no.</b>	<b>P3D-</b>	<b>C</b>	<b>B</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>G</b>	<b>B</b>		
<b>Options:</b>	Upstream Ball Valve as first unit	<b>A</b>	FRL combination + G <sup>1/4</sup> ported body connector after Regulator	<b>L</b>	G <sup>1/4</sup>	<b>12</b>	Transparent Bowl Manual Drain	<b>B</b>	No Gauge	<b>N</b>
	Downstream Ball Valve as last unit	<b>B</b>	FRL combination + Manifold after Regulator	<b>K</b>	G <sup>3/8</sup>	<b>13</b>	Transparent Bowl Semi-Auto Drain	<b>C</b>	With Gauge	<b>G</b>
	Combination without Ball Valve	<b>C</b>	F/R L Combination + G <sup>1/4</sup> ported body connector after Filter/Regulator	<b>J</b>			Metal Bowl Manual Drain	<b>K</b>		
			F/R L Combination + Manifold after Filter/Regulator	<b>H</b>			Metal Bowl Semi Auto Drain	<b>L</b>		
			F+R+L combination	<b>B</b>			Transparent bowl Auto Drain*	<b>D</b>		
			F/R+L combination	<b>A</b>			Metal bowl Auto Drain*	<b>M</b>		

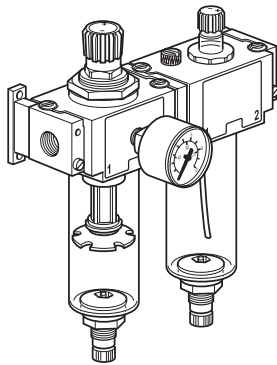
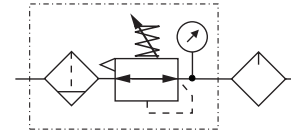
**Note:** For customised combinations consult Technical Sales Department.  
\* Available year 2000

# Modular Junior FRLs

## Popular combinations

### Filter/Regulator - Lubricator Combinations

5 micron elements, 8 bar regulator + gauge and wall mounting brackets



Ports	Bowl - Drain					
	Transparent Bowl Manual Drain	Transparent Bowl Semi -Auto Drain	Transparent Bowl Auto Drain*	Metal Bowl Manual Drain	Metal Bowl Semi-Auto Drain	Metal Bowl Auto Drain*
G <sup>1/4</sup>	<b>P3D-CA12BGB</b>	<b>P3D-CA12CGB</b>	<b>P3D-CA12DGB</b>	<b>P3D-CA12KGB</b>	<b>P3D-CA12LGB</b>	<b>P3D-CA12MGB</b>
G <sup>3/8</sup>	<b>P3D-CA13BGB</b>	<b>P3D-CA13CGB</b>	<b>P3D-CA13DGB</b>	<b>P3D-CA13KGB</b>	<b>P3D-CA13LGB</b>	<b>P3D-CA13MGB</b>

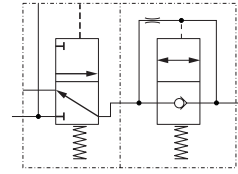
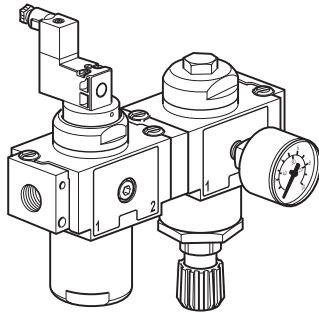
## Options:

Part no.	P3D-	C	B	X	X	X	G	B		
<b>Options:</b>	Upstream Ball Valve as first unit	<b>A</b>	FRL combination + G <sup>1/4</sup> ported body connector after Regulator	<b>L</b>	G <sup>1/4</sup>	<b>12</b>	Transparent Bowl Manual Drain	<b>B</b>	No Gauge	<b>N</b>
	Downstream Ball Valve as last unit	<b>B</b>	FRL combination + Manifold after Regulator	<b>K</b>	G <sup>3/8</sup>	<b>13</b>	Transparent Bowl Semi-Auto Drain	<b>C</b>	With Gauge	<b>G</b>
	Combination without Ball Valve	<b>C</b>	F/R L Combination + G <sup>1/4</sup> ported body connector after Filter/Regulator	<b>J</b>			Metal Bowl Manual Drain	<b>K</b>		
			F/R L Combination + Manifold after Filter/Regulator	<b>H</b>			Metal Bowl Semi Auto Drain	<b>L</b>		
			F+R+L combination	<b>B</b>			Transparent bowl Auto Drain*	<b>D</b>		
			F/R+L combination	<b>A</b>			Metal bowl Auto Drain*	<b>M</b>		

**Note:** For customised combinations consult Technical Sales Department.  
\* Available year 2000

## Popular combinations

### Dump valve and soft start valve combinations with wall mounting brackets



Ports	Solenoid operated dump valve + manual set point soft start valve	
	24V DC	Valve without Solenoid
G <sup>1/4</sup>	<b>P3D-CS12GMB2CC</b>	<b>P3D-CS12GMB000</b>
G <sup>3/8</sup>	<b>P3D-CS13GMB2CC</b>	<b>P3D-CS13GMB000</b>

Valves other than 24 V DC to be purchased less solenoid and solenoid ordered separately.

Ports	Pilot operated dump valve + manual set point soft start valve	
G <sup>1/4</sup>	<b>P3D-CS12QMB</b>	
G <sup>3/8</sup>	<b>P3D-CS13QMB</b>	

### Options:

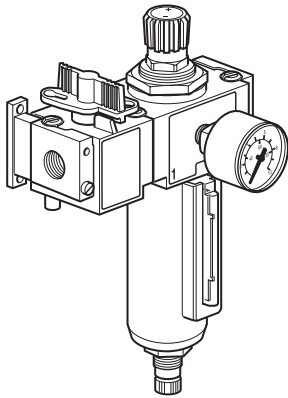
<b>Part no.</b>	<b>P3D-</b>	<b>C</b>	<b>S</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>M</b>	<b>B</b>	<b>X</b>	<b>X</b>	<b>X</b>
<b>Options:</b>	Upstream Ball Valve as first unit	<b>A</b>	G <sup>1/4</sup>	<b>12</b>	Air pilot operated dump valve	<b>Q</b>	24V DC	<b>2CC</b>			
	Downstream Ball Valve as last unit	<b>B</b>	G <sup>3/8</sup>	<b>13</b>	Solenoid operated dump valve	<b>G</b>	Valve without solenoid	<b>000</b>			
	Combination without Ball Valve	<b>C</b>									

**Note:** For customised combinations consult Technical Sales Department.

# Modular Junior FRLs

## Popular combinations

Filter/Regulator and Ball valve combinations with wall mounting brackets and port connectors, 5µ element



Ports	Pressure max, bar	Metal Bowl			Transparent bowl		
		Manual	Semi-Auto	Auto*	Manual	Semi-Auto	Auto*
G <sup>1/4</sup>	17	<b>P3D-AN12KGB</b>	<b>P3D-AN12LGB</b>	<b>P3D-AN12MGB</b>			
G <sup>3/8</sup>	17	<b>P3D-AN13KGB</b>	<b>P3D-AN13LGB</b>	<b>P3D-AN13MGB</b>			
G <sup>1/4</sup>	10				<b>P3D-AN12BGB</b>	<b>P3D-AN12CGB</b>	<b>P3D-AN12DGB</b>
G <sup>3/8</sup>	10				<b>P3D-AN13BGB</b>	<b>P3D-AN13CGB</b>	<b>P3D-AN13DGB</b>

## Options:

<b>P</b>	<b>3</b>	<b>D</b>	<b>-</b>	<b>X</b>	<b>N</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>B</b>
----------	----------	----------	----------	----------	----------	----------	----------	----------	----------	----------

	Ball valve
<b>A</b>	Upstream Ball Valve as first unit
<b>B</b>	Downstream Ball Valve as last unit

	Thread
<b>12</b>	G1/4
<b>13</b>	G3/8

	Bowl / drain
<b>B</b>	Transparent Bowl Manual Drain
<b>C</b>	Transparent Bowl Semi-Auto Drain
<b>D</b>	Transparent Bowl Auto Drain*
<b>K</b>	Metal Bowl Manual Drain
<b>L</b>	Metal Bowl Semi Auto Drain
<b>M</b>	Metal Bowl Auto Drain*

	Gauge
<b>G</b>	With gauge
<b>N</b>	Without gauge

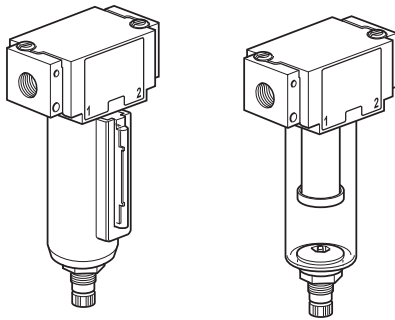
  

**Note!**  
For customised combinations consult Technical Sales Department.

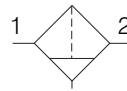
\* Available year 2000



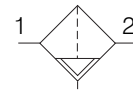
## Filters



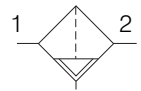
## Symbols



Manual drain



Semi auto drain



Auto drain

- Choice of transparent nylon or metal bowls with convex integral sight glasses.
- Quick release bowl mechanism - added safety, bowl cannot be removed whilst pressurised.
- Sight glass can be located in 90° increments.
- Elastomeric filter elements shrug off larger dirt particles as flow varies.
- 5 micron elements as standard, option 40 micron.
- No tools required for dismantling or cleaning element - routine servicing without removing from line.

## Options:

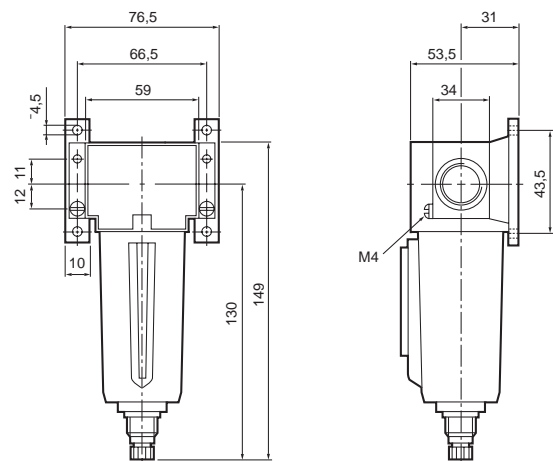
<b>P3D - FA</b>		<b>0</b>	<b>0</b>	<b>X</b>	<b>E</b>	<b>N</b>
G <sup>1/4</sup>	<b>12</b>			Metal Bowl Manual Drain	<b>K</b>	40 Micron Element
G <sup>3/8</sup>	<b>13</b>			Metal Bowl Semi Auto Drain	<b>L</b>	5 Micron Element
Without Port blocks	<b>00</b>			Metal Bowl Auto Drain*	<b>M</b>	
				Transparent Bowl Manual Drain	<b>B</b>	
				Transparent Bowl Semi Auto Drain	<b>C</b>	
				Transparent Bowl Auto Drain*	<b>D</b>	

**Note:** For customised combinations consult Technical Sales Department.  
\* Available year 2000

## Technical information

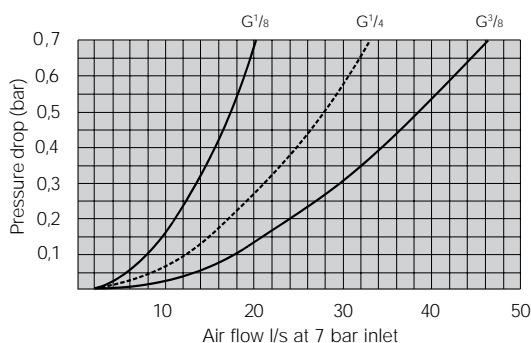
Filter element grade:	Standard 5 micron
	Option 40 micron
Flow @ 7 bar	G <sup>1/8</sup> 20 dm <sup>3</sup> /s
Inlet 0.7 bar	G <sup>1/4</sup> 33 dm <sup>3</sup> /s
pressure drop	G <sup>3/8</sup> 46 dm <sup>3</sup> /s
Pressure range:	10 bar max metal bowl with auto drain
	10 bar max Nylon bowl
	17 bar max Metal bowl
Temperature range:	-10°C to +50°C Nylon bowl
	-10°C to +75°C Metal bowl
Weight (g)	276g Nylon bowl
without port blocks	450g Metal bowl

## Dimensions (mm)



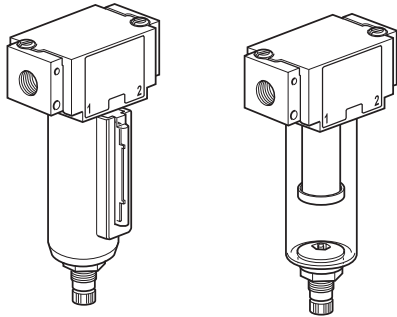
For accessories and port blocks see page 37.

For Repair Kits and Spares see page 62 and 63.



# Modular Junior FRLs

## Coalescing filters and Adsorbers



### Coalescing filters

- Removes oil and water aerosols.
- Maximum oil carry over 0.02 mg/m<sup>3</sup>
- All units interchangeable and removable without disturbing pipework, by simply unscrewing retaining screws.
- Captive retaining screws automatically realign and reseal units when refitting.

### Adsorbers

- Removes hydro-carbon vapours.
- Removes oil vapour carry-over.
- Activated carbon element.
- For breathable air applications.
- Maximum oil carry over 0.005 mg/m<sup>3</sup>

### Options:

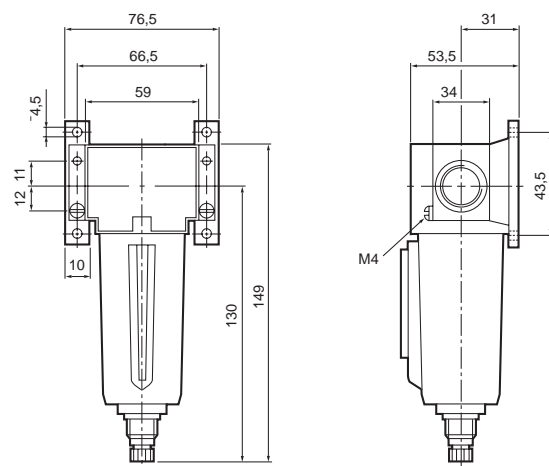
<b>P3D - FA</b>		<b>0</b>	<b>0</b>	<b>X</b>	<b>X</b>	<b>N</b>
G <sup>1/4</sup>	<b>12</b>			Metal Bowl Manual Drain	<b>K</b>	Coalescing filter
G <sup>3/8</sup>	<b>13</b>			Metal Bowl Semi Auto Drain	<b>L</b>	Adsorber filter
Without Port blocks	<b>00</b>			Metal Bowl Auto Drain*	<b>M</b>	
				Transparent Bowl Manual Drain	<b>B</b>	
				Transparent Bowl Semi Auto Drain	<b>C</b>	
				Transparent Bowl Auto Drain*	<b>D</b>	

**Note:** For customised combinations consult Technical Sales Department.  
\* Available year 2000

### Technical information

Temperature range:	0°C to +50°C max.
Pressure range:	10 bar max metal bowl with auto drain 10 bar max Nylon bowl 17 bar max Metal bowl
Weight (g)	276g Transparent bowl
without port blocks	450g Metal bowl
Maximum recommended flow	4 dm <sup>3</sup> /s at 7 bar inlet
Efficiency	99.97% D.O.P. USA Federal standard
Maximum particle passed	0,3 microns

### Dimensions (mm)



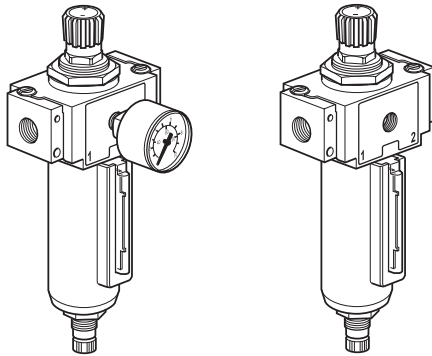
For accessories and port blocks see page 37.

For Repair Kits and Spares see page 62 and 63.

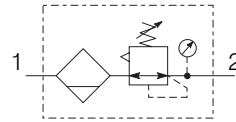


# Modular Junior FRLs

## Filter/Regulators



## Symbol



- Choice of metal bowl with convex sight glass or transparent nylon bowl.
- Elastomeric filter elements shrug off larger dirt particles as flow varies.
- 5 micron element as standard, option 40 micron.
- One balanced, self relieving, diagram operated unit for all flows and combinations - optional non-relieving unit available.
- Simple push to lock non-rising adjustment knob with low operating torque; easily tamperproofed.
- Four secondary pressure ranges available, with colour coded adjustment knobs.  
16 bar Orange, 8 bar Black, 4 bar Grey, 2 bar Blue

## Options:

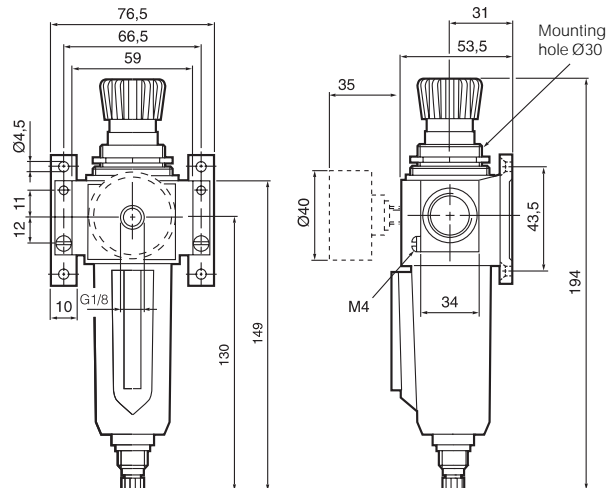
<b>P3D - EA</b>		<b>0</b>	<b>0</b>	<b>X</b>	<b>E</b>	<b>B</b>	<b>X</b>	<b>P</b>	
G <sup>1/8</sup>	<b>11</b>	Metal Bowl Manual Drain	<b>K</b>	40 Micron Element	<b>G</b>	Non-Relieving	<b>N</b>	0,4 - 8 bar + Gauge	<b>G</b>
G <sup>1/4</sup>	<b>12</b>	Metal Bowl Semi Auto Drain	<b>L</b>	5 Micron Element	<b>E</b>	Relieving	<b>B</b>	0,4 - 8 bar No Gauge	<b>N</b>
G <sup>3/8</sup>	<b>13</b>	Transparent Bowl Manual Drain	<b>B</b>	<b>Note:</b> For customised combinations consult Technical Sales Department. * Available year 2000				0,2 - 2 bar + Gauge	<b>Z</b>
Without Port blocks	<b>00</b>	Transparent Bowl Semi Auto Drain	<b>C</b>					0,2 - 2 bar No Gauge	<b>Y</b>
		Metal Bowl Auto Drain*	<b>M</b>					0,2 - 4 bar + Gauge	<b>M</b>
		Transparent Bowl Auto Drain*	<b>D</b>					0,2 - 4 bar No Gauge	<b>L</b>
								0,4 - 16 bar + Gauge	<b>J</b>
								0,4 - 16 bar No Gauge	<b>H</b>

## Technical information

Gauge port size	G <sup>1/8</sup>	
Maximum inlet pressure	Metal bowls	17 bar max
	Metal bowl with auto drain	10 bar max
	Nylon bowls	10 bar max
Secondary pressure range	Low	0,2 to 2 bar max
	Low	0,2 to 4 bar max
	Medium	0,4 to 8 bar max
	High	0,4 to 16 bar max*
Filter element grade	Standard	5 micron
	Option	40 micron
Temperature range	-10°C to +50°C	Nylon bowl
	-10°C to +75°C	Metal bowl

\* Metal bowl only, not available with auto-drain  
For performance graphs see Regulator page 27.

## Dimension (mm)



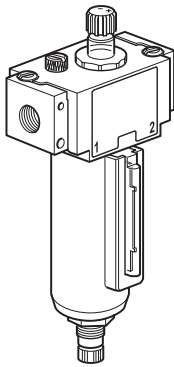
For accessories and port blocks see page 37.

For Gauges see page 61.

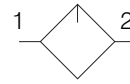
For Repair Kits and Spares see page 62 and 63.

# Modular Junior FRLs

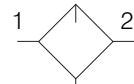
## Lubricators



## Symbols



Lubricator



Lubricator with drain

- Choice of transparent nylon or metal bowls with convex integral sight glasses.
- Quick release bowl mechanism - added safety bowls cannot be removed whilst pressurised.
- Sight glass can be located in 90° increments.
- Constant density lubrication with fingertip adjustment.
- Low flow oil pick up capability.
- 360° drip rate sight glass gives all round visibility, contained in separately serviceable cartridge.

## Options:

**P 3 D - L A 0 0 X F N**

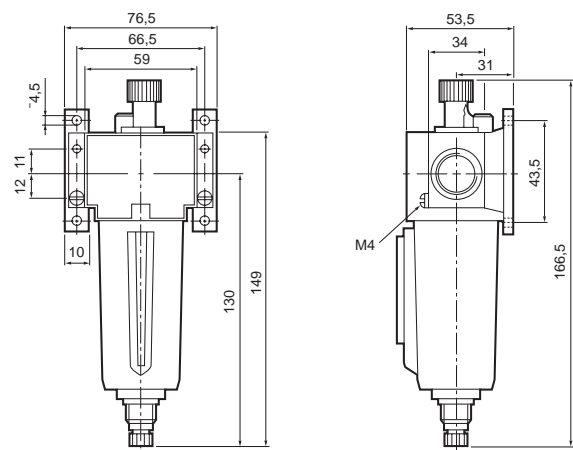
	Thread
<b>00</b>	Without
<b>11</b>	G1/8
<b>12</b>	G1/4
<b>13</b>	G3/8

	Bowl / drain
<b>A</b>	Transparent Bowl Without Drain
<b>B</b>	Transparent Bowl Manual Drain
<b>K</b>	Metal Bowl Manual Drain

## Technical information

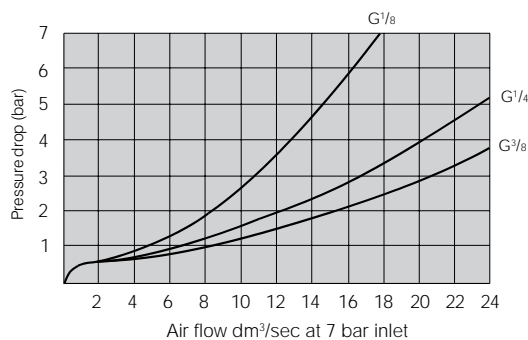
Pressure range:	10 bar max Nylon bowl 17 bar max Metal bowl
Temperature range:	-10°C to +50°C Nylon bowl -10°C to +75°C Metal bowl
Flow	See performance characteristics
Weight (g)	286g Nylon bowl without port blocks 456g Metal bowl
Minimum flow for oil pick up	0.25 dm <sup>3</sup> /s
Bowl capacity	55 cm <sup>3</sup>
Recommended lubricants	See box leaflet

## Dimensions (mm)



For accessories and port blocks see page 37.

For Repair Kits and Spares see page 62 and 63.



# Modular Junior FRLs

The controlled introduction of pressure can be an important safety factor and prevent damage to tooling etc. when air pressure is introduced at machine start up.

The soft start valve is an ideal method of providing a fully adjustable controlled introduction of pressure.

## Soft Start Valve Operation:

The switch point is set via the control knob and is fully adjustable between 1 and 5 bar. Additionally the bleed orifice which delays the rise in pressure is supplied as standard in several diameters:-  
 Ø1,5mm, Ø2,2mm, Ø3mm, and Ø3,8mm.

These are field interchangeable by removing the top plug of the valve.

The soft start valve will, when set, allow the pressure to gradually build to the set point before fully opening to deliver full flow at line pressure.

In normal operation the soft start valve is assembled, in series, with an accompanying air pilot, solenoid pilot or manually actuated dump valve. This is used as an on - off switch for line pressure, and for exhausting the system.

## Typical combinations

Fig. 1.

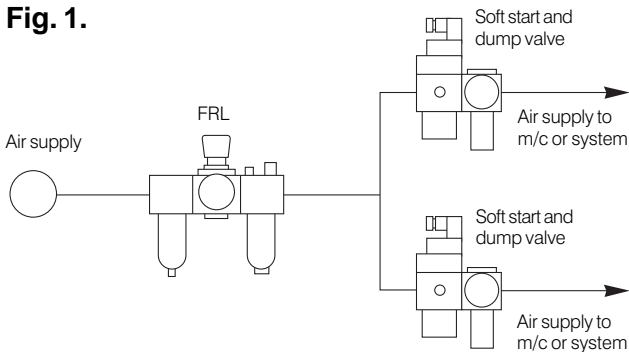


Fig.1. enables part of a system to be isolated and the air dumped to atmosphere whilst operating another part normally.

Fig. 2.

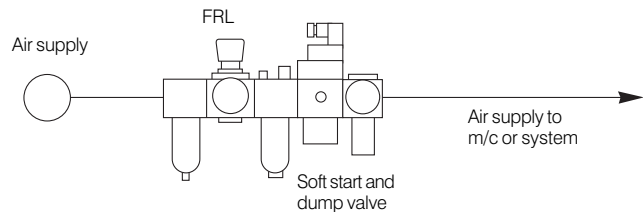
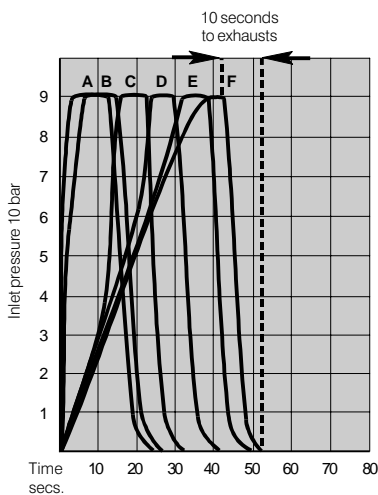


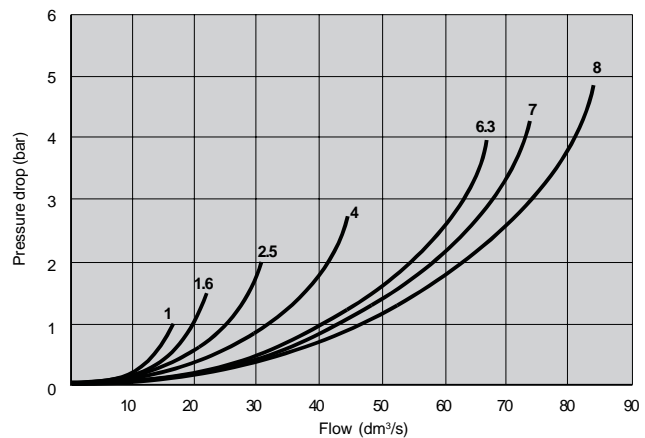
Fig. 2. shows the Soft Start and Dump valve assembled as part of the main 1/4" Modular FRL combination feeding an entire system.

## Effect of orifice on flow characteristics of pneumatic switch

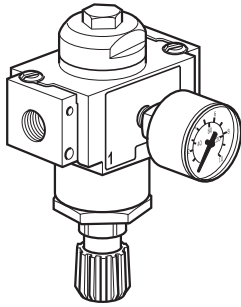


- 10 bar inlet
- 10 litre volume
- 1mm dia orifice
- A 1 to 3 turns
- B 4 turns
- C 5 turns
- D 6 turns
- E 7 turns
- F 8 turns

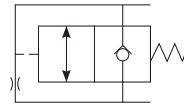
## Flow characteristics for ('Soft Start' valve)



## Soft Start Valves



## Symbol



- Manually operated
- Controlled induction of pressure
- Fully adjustable switch point

## Options:

P
3
D
-
S
A
0
0
X
0
N

	Thread
<b>00</b>	Without
<b>11</b>	G1/8
<b>12</b>	G1/4
<b>13</b>	G3/8

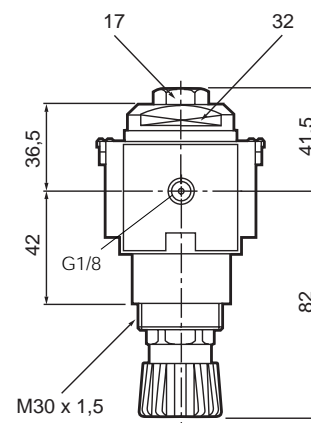
	Gauge
<b>G</b>	With
<b>M</b>	Without

## Technical information

Max. inlet pressure	10 bar max.
Temperature range	-10°C +50°C
Flow	
4 - 8 bar	12,7 dm <sup>3</sup> /s
2 bar	6,5 dm <sup>3</sup> /s
Weight	85g

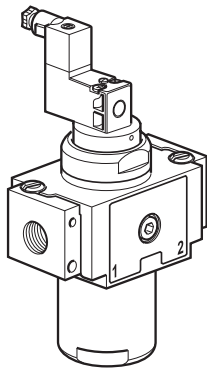
**Note:** For materials see page 34.

## Dimensions

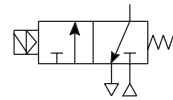


# Modular Junior FRLs

## Remotely Operated Dump Valves



## Symbol



- Air pilot or solenoid pilot operated dump valves
- Low Watt solenoid coils

Valves for other than 24 V DC to be purchased less solenoid & solenoid ordered separately.

## Options:

P	3	D	-	D	A	0	0	X	X	N	X	X	X
				<b>Thread</b>		<b>Piloting</b>		<b>Solenoid</b>		<b>Voltage</b>			
				00	Without	PQ	Air pilot	0	None	00	Without Solenoid		
				11	G1/8	SG	Solenoid	2	DC	CC	24		
				12	G1/4								
				13	G3/8								

For alternative solenoids see page 16.

## Technical information

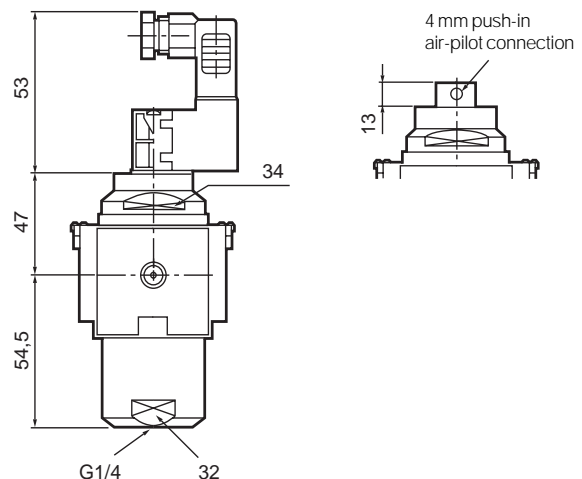
Max. inlet pressure	10 bar max.
Temperature range	-10°C +50°C
Flow	
4 - 8 bar	12,7 dm <sup>3</sup> /s
2 bar	6,5 dm <sup>3</sup> /s
Weight	85g

**Note:** For materials see page 34.

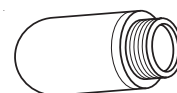
## Operation

Remotely operated dump valves automatically shut off upstream pressure and exhaust the downstream pressure when the pilot pressure is released. To maintain these units in the open position a pilot supply to the air pilot operated version or an electrical signal to the solenoid operated version must be maintained. The valve will automatically dump when the holding signal is removed.

## Dimensions

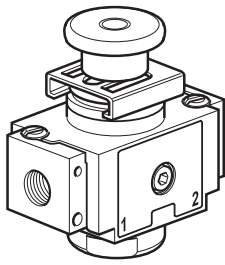


Muffler included with each product.

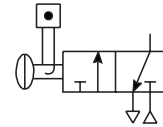




## Manually Operated Dump Valves



## Symbol



- Shuts off upstream and dumps downstream pressure.
- Choice of red or black knobs.
- G<sup>1</sup>/<sub>4</sub> ports.
- Ventral G<sup>1</sup>/<sub>4</sub> exhaust port.
- Padlockable version.
- 2 position or latching versions.

Manual dump valves are available in two versions, the first being a 2 position valve with either position being selectable. The second version is an air latching dump valve, which requires the control knob to be held operated until the system pressure is sufficient to 'latch' the valve in the operated condition. If the air supply fails the air latching dump valve will reset and exhaust the system. Manual operation will also exhaust the system.

## Options:

P
3
D
-
D
A
0
0
X
X
N

	Thread
<b>00</b>	Without
<b>11</b>	G1/8
<b>12</b>	G1/4
<b>13</b>	G3/8

	Knob / Function
<b>B</b>	Black 2 position
<b>R</b>	Red 2 position
<b>N</b>	Red Latching
<b>M</b>	Black Latching

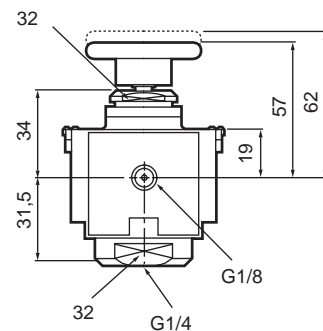
	Locking Clip
<b>L</b>	With Locking Clip
<b>N</b>	Without Locking Clip

## Technical information

Max. inlet pressure	10 bar max.
Temperature range	-10°C +50°C
Flow*	
G <sup>1</sup> / <sub>8</sub>	14.5 dm <sup>3</sup> /s
G <sup>1</sup> / <sub>4</sub>	17.5 dm <sup>3</sup> /s
Weight	75g

**Note:** For materials see page 34.

## Dimensions

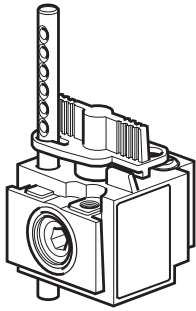


Muffler included with each product.

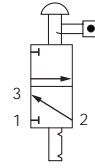


# Modular Junior FRLs

## Junior Modular Ball Valve



## Symbol



- Positive bubble tight shut-off.
- Upstream and downstream versions.
- Padlockable version.
- Ventral G<sup>1</sup>/<sub>4</sub> exhaust port.

Connection	Pressure max, bar	Actuation	Note	Weight Kg	Order code
Upstream	10	Hand	Standard	0,230	<b>P3D-VA00A0N</b>
Downstream	10	Hand	Standard	0,230	<b>P3D-VA00B0N</b>
Upstream	10	Hand	3 Padlock Facility	0,255	<b>P3D-VA00P0N</b>
Downstream	10	Hand	3 Padlock Facility	0,255	<b>P3D-VA00R0N</b>
Upstream	10	Hand	6 Padlock Facility	0,260	<b>P3D-VA00Q0N</b>
Downstream	10	Hand	6 Padlock Facility	0,260	<b>P3D-VA00S0N</b>

**Note!** Modular Ball valves have an integral body connector on one side and a slot to accept a port block or body connector on the other.

## Materials

### Filter

Body	Zinc
Fixing Screws	Plated Steel
Bowl (metal)	Zinc
Bowl (transparent)	Polyamide
Sight Glass	Polyamide
Louvre	Acetal
Element	Nylon 6
Manual Drain	Acetal
Semi-Auto Drain	Acetal / Brass
Springs	Stainless Steel
Seals	Nitrile

### Lubricator

Body	Zinc
Fixing Screws	Plated Steel
Bowl (metal)	Zinc
Bowl (transparent)	Polyamide
Sight Glass	Polyamide
Knob	Acetal
Venturi Valve	Acetal
Transfer Tube	Nylon
Tube Retainer	Brass
Springs	Stainless Steel
Seals	Nitrile
Fill Plug	Aluminium

### Regulator

Body	Zinc
Fixing Screws	Plated Steel
Control Knob	Acetal
Adjusting Screw	Plated Steel
Spring Rest (upper)	Brass
Spring Rest (lower)	Steel / Brass
Spring	Plated Steel
Diaphragm	Nitrile / Nylon
Valve Stem	Brass
Valve Seat	Nitrile
Bottom Cap	Acetal
Springs	Stainless Steel
Seals	Nitrile

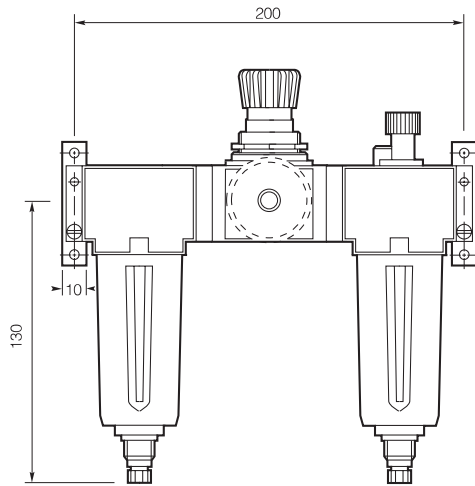
### Accessory Products

Bodies	Zinc
Housings	Aluminium
Fixing Screws	Plated Steel
Knobs	Acetal
Valve Stems	Brass
SSV Main Spring	Plated Steel
Springs	Stainless Steel
Seals	Nitrile
Body Connectors	Zinc
Port Blocks	Zinc

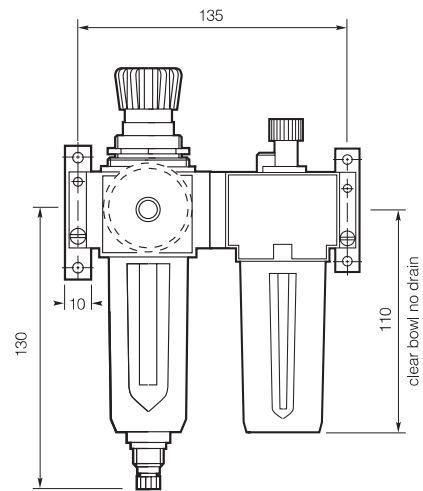
## Dimensions of combinations

The modular system ensures constant mounting centres; assemblies are fixed to the special wall brackets by a single fixing screw.

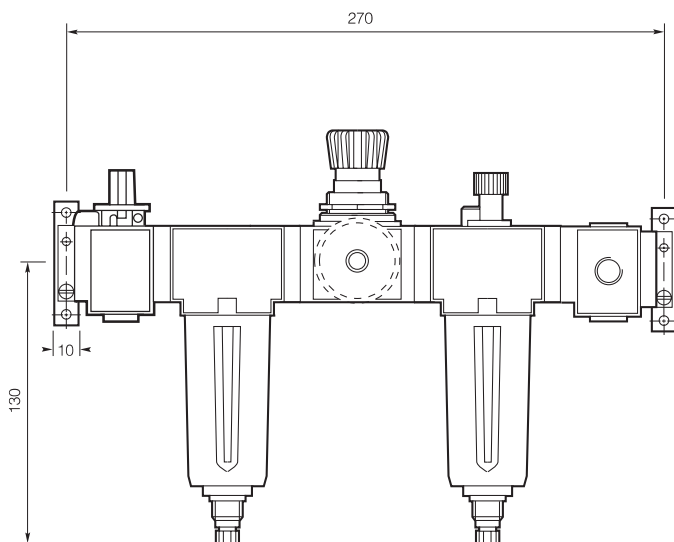
### Filter, Regulator, Lubricator



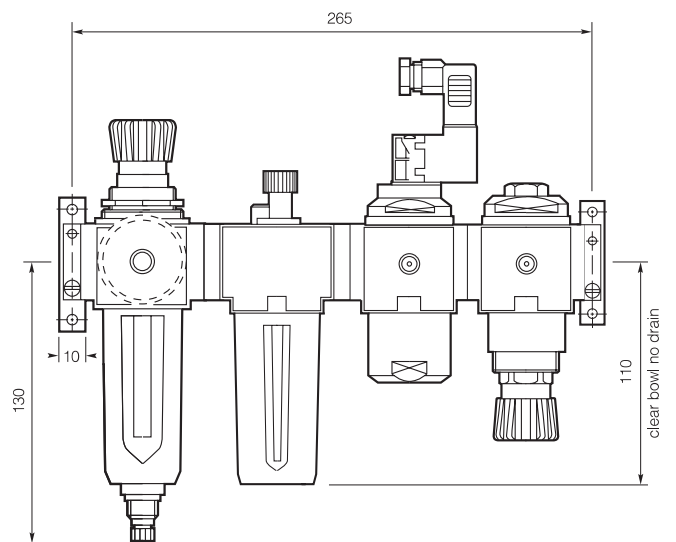
### Filter/Regulator, Lubricator



### Ball valve, Filter, Regulator, Lubricator, Manifold



### Filter/Regulator, Lubricator, Dump valve, Soft start valve



All dimensions in (mm).

# Modular Junior FRLs

## Mounting assemblies

Assembly containing a regulator or filter regulator



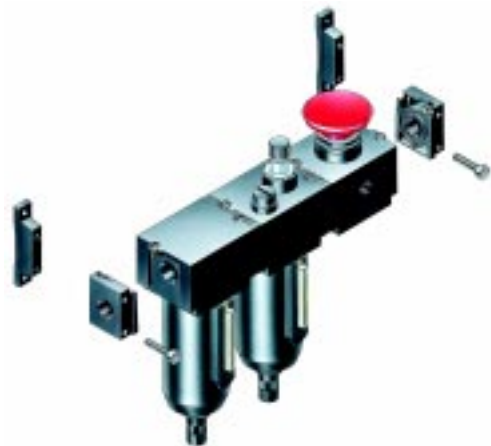
Assembly without regulator or filter regulator



Wall brackets mounted at the ends of an assembly



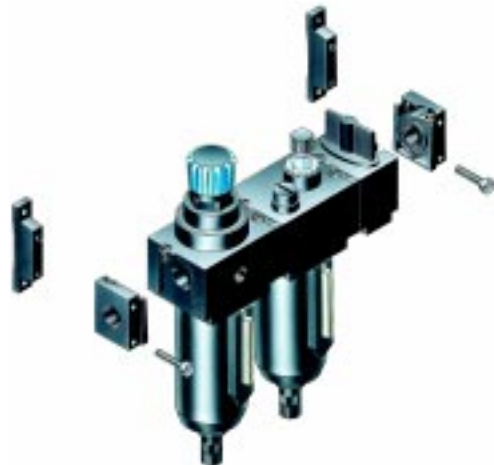
Wall brackets mounted at the ends of an assembly



Neck mounting bracket on Filter/Regulator

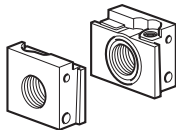

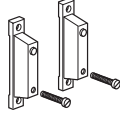

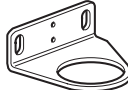



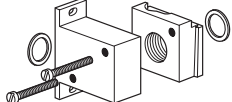


Popular combination with wall mounting brackets



# Modular Junior FRLs

## Accessories

Description	Connection	Weight	Order code Kg	
Port connector kits (2 port blocks + 2 seals)	G1/8	0,150	<b>P3D-KA11CPN</b>	
	G1/4	0,150	<b>P3D-KA12CPN</b>	
	G3/8	0,150	<b>P3D-KA13CPN</b>	
Body connector		0,088	<b>P3D-KA00CBN</b>	
	G1/4 ventral port	0,088	<b>P3D-KA12CAN</b>	
Wall mounting kit (2 brackets + 2 screws)		0,048	<b>P3D-KA00MWN</b>	
DIN rail mounting kit for <b>P3A-KA00MRN</b>		0,010	<b>P3A-KA00MKN</b>	
Regulator angle bracket kit (Angle bracket + mounting ring)		0,020	<b>P3A-KA00MRN</b>	
Plastic panel mounting ring		0,010	<b>P3A-KA00MPN</b>	
Metal panel mounting ring		0,016	<b>P3A-KA00MMN</b>	
Regulator Tamperproof kit (Kit contains 5 pieces)		0,010	<b>P3A-KA00ATN</b>	
Modular manifold block* (Includes port plugs)	1 x G1/8 2 x G1/4	0,208	<b>P3D-MA1V</b>	
Rear entry connector kit	G1/4	0,120	<b>P3D-KA12CRN</b>	

\*Note: Modular manifold blocks have an integral Body Connector on one side and a slot to accept a Port Block or Body Connector on the other.

# Modular Maxi FRLs

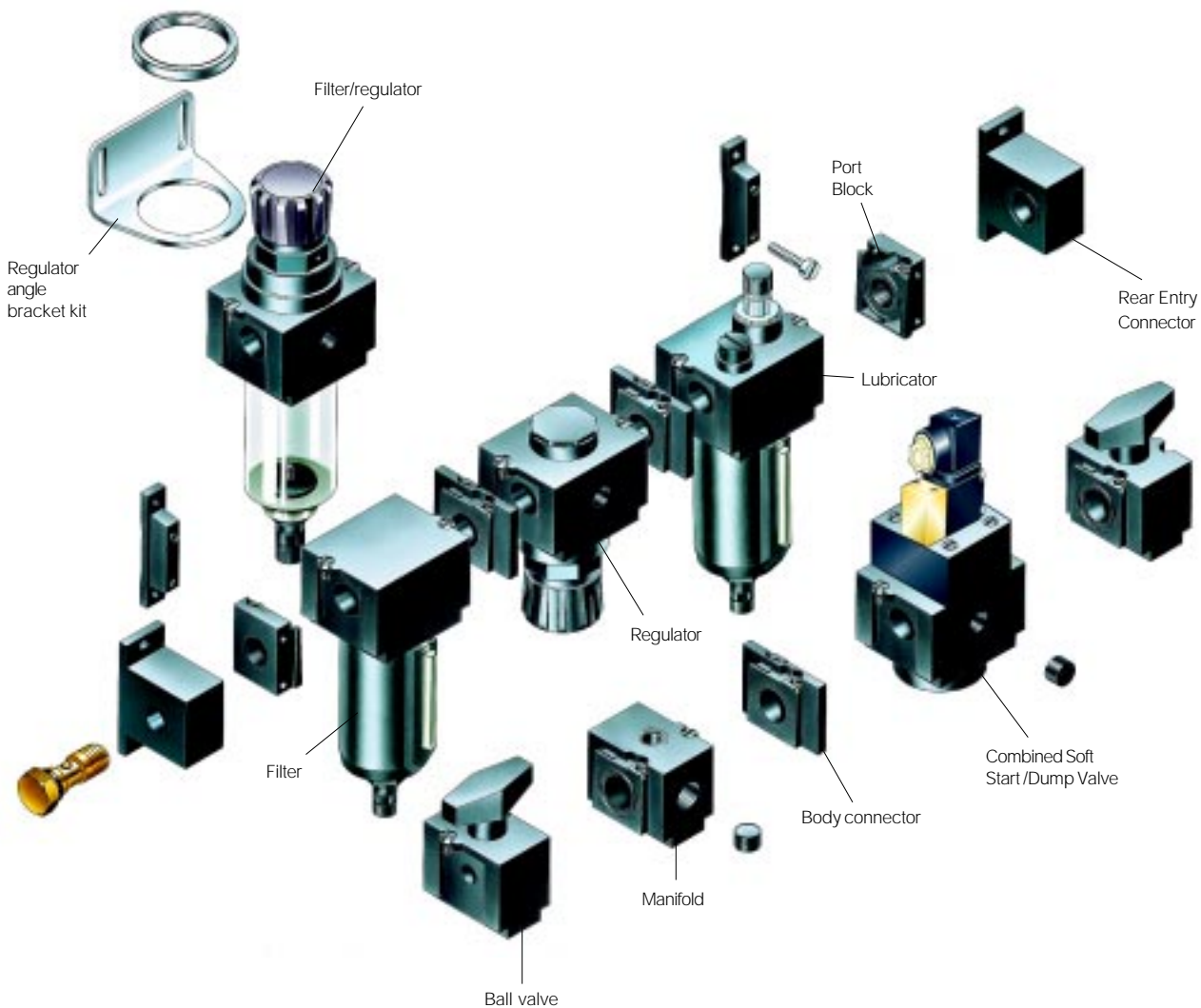
## The System

The Modular system allows units to be connected together, without the use of pipe connectors, saving space; providing constant mounting centres; whilst maintaining a modern aesthetically pleasing appearance.

The system comprises standard units with a common body size, body connectors and separate port blocks with a choice port thread. This provides the designer with a truly modular system which can be adapted and expanded to suit the future needs of the application.

The system also allows units to be removed from the air line without disturbing the fixed pipe connections greatly simplifying maintenance.

The Modular system comprises Filters, Coalescing Filters, Adsorbers, Regulators, Combined Filter - Regulators and air line Lubricators together with a wide range of accessory products including Soft Start Valves, Dump Valves, Manifolds and Rear Entry Connectors.



### Coloured knobs

16 bar Orange



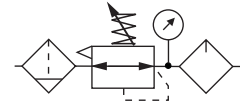
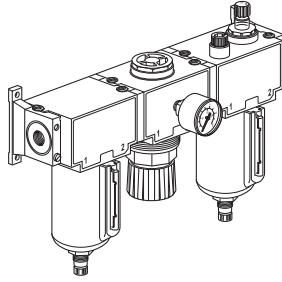
8 bar Black



4 bar Grey



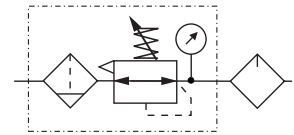
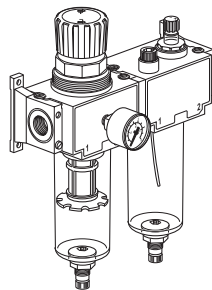
## Popular combinations



## FRL Combinations

### 5 micron elements, 8 bar Regulator + Gauge and Wall Mounting Brackets

Port size	High flow Metal Bowl Manual Drain	High Flow Metal Bowl Auto Drain	Transparent Bowl + Manual Drain	Transparent Bowl + Auto Drain	Compact Metal Bowl Manual Drain	Compact Metal Bowl Auto Drain
G <sup>3</sup> / <sub>8</sub>	<b>P3E-CB13KGB</b>	<b>P3E-CB13MGB</b>	<b>P3E-CB13BGB</b>	<b>P3E-CB13DGB</b>	<b>P3E-CB13TGB</b>	<b>P3E-CB13WGB</b>
G <sup>1</sup> / <sub>2</sub>	<b>P3E-CB14KGB</b>	<b>P3E-CB14MGB</b>	<b>P3E-CB14BGB</b>	<b>P3E-CB14DGB</b>	<b>P3E-CB14TGB</b>	<b>P3E-CB14WGB</b>
G <sup>3</sup> / <sub>4</sub>	<b>P3E-CB16KGB</b>	<b>P3E-CB16MGB</b>	<b>P3E-CB16BGB</b>	<b>P3E-CB16DGB</b>	<b>P3E-CB16TGB</b>	<b>P3E-CB16WGB</b>



## Filter/Regulator - Lubricator Combinations

### 5 micron elements, 8 bar Regulator + Gauge and Wall Mounting Brackets

Port size	High flow Metal Bowl Manual Drain	High Flow Metal Bowl Auto Drain	Transparent Bowl + Manual Drain	Transparent Bowl + Auto Drain	Compact Metal Bowl Manual Drain	Compact Metal Bowl Auto Drain
G <sup>3</sup> / <sub>8</sub>	<b>P3E-CA13KGB</b>	<b>P3E-CA13MGB</b>	<b>P3E-CA13BGB</b>	<b>P3E-CA13DGB</b>	<b>P3E-CA13TGB</b>	<b>P3E-CA13WGB</b>
G <sup>1</sup> / <sub>2</sub>	<b>P3E-CA14KGB</b>	<b>P3E-CA14MGB</b>	<b>P3E-CA14BGB</b>	<b>P3E-CA14DGB</b>	<b>P3E-CA14TGB</b>	<b>P3E-CA14WGB</b>
G <sup>3</sup> / <sub>4</sub>	<b>P3E-CA16KGB</b>	<b>P3E-CA16MGB</b>	<b>P3E-CA16BGB</b>	<b>P3E-CA16DGB</b>	<b>P3E-CA16TGB</b>	<b>P3E-CA16WGB</b>

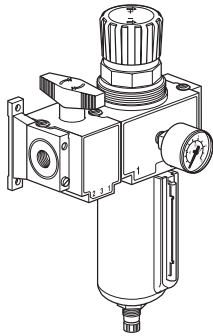
<b>Part no.</b>	<b>P3E-</b>	<b>C</b>	<b>B</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>G</b>	<b>B</b>
<b>Options:</b>	Upstream Ball Valve as first unit	<b>A</b>	FRL combination + G <sup>1</sup> / <sub>4</sub> ported body connector after Regulator	<b>L</b>	G <sup>3</sup> / <sub>8</sub>	<b>13</b>	Transparent Bowl Semi-Auto Drain	<b>C</b>
	Downstream Ball Valve as last unit	<b>B</b>	FRL combination + Manifold after Regulator	<b>K</b>	G <sup>1</sup> / <sub>2</sub>	<b>14</b>	High Flow Metal Bowl Semi Auto Drain	<b>L</b>
	No Ball Valve	<b>C</b>	F/R L Combination + G <sup>1</sup> / <sub>4</sub> ported body connector after Filter/Regulator	<b>J</b>	G <sup>3</sup> / <sub>4</sub>	<b>16</b>	Compact Metal Bowl Semi Auto Drain	<b>V</b>
			F/R L Combination + Manifold after Filter/Regulator	<b>H</b>	Without port blocks	<b>00</b>	Metal Bowl Manual Drain	<b>K</b>
			F+R+L combination	<b>B</b>			Metal Bowl Auto Drain	<b>M</b>
			F/R+L combination	<b>A</b>			Transparent Bowl Manual Drain	<b>B</b>
							Transparent Bowl Auto Drain	<b>D</b>
							Compact Metal Bowl Manual Drain	<b>T</b>
							Compact Metal Bowl Auto Drain	<b>W</b>

**Note:** For customised combination consult Technical Sales Department.

# Modular Maxi FRLs

## Popular combinations

### Filter/Regulator and Ball valve combinations with wall mounting brackets



Ports	Pressure max, bar	Metal Bowl			Transparent bowl		
		Manual	Semi-Auto	Auto	Manual	Semi-Auto	Auto
G <sup>1</sup> / <sub>2</sub>	17	<b>P3E-AN14KGB</b>	<b>P3E-AN14LGB</b>	<b>P3E-AN14MGB</b>			
G <sup>3</sup> / <sub>4</sub>	17	<b>P3E-AN16KGB</b>	<b>P3E-AN16LGB</b>	<b>P3E-AN16MGB</b>			
G <sup>1</sup> / <sub>2</sub>	10				<b>P3E-AN14BGB</b>	<b>P3E-AN14CGB</b>	<b>P3E-AN14DGB</b>
G <sup>3</sup> / <sub>4</sub>	10				<b>P3E-AN16BGB</b>	<b>P3E-AN16CGB</b>	<b>P3E-AN16DGB</b>

## Options:

<b>P</b>	<b>3</b>	<b>D</b>	<b>-</b>	<b>X</b>	<b>N</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>B</b>
----------	----------	----------	----------	----------	----------	----------	----------	----------	----------	----------

	Ball valve
<b>A</b>	Upstream Ball Valve as first unit
<b>B</b>	Downstream Ball Valve as last unit

	Thread
<b>13</b>	G3/8
<b>14</b>	G1/2
<b>16</b>	G3/4

	Bowl / drain
<b>B</b>	Transparent Bowl Manual Drain
<b>C</b>	Transparent Bowl Semi-Auto Drain
<b>D</b>	Transparent Bowl Auto Drain
<b>K</b>	Metal Bowl Manual drain
<b>L</b>	Metal Bowl Semi-Auto Drain
<b>M</b>	Metal Bowl Auto Drain
<b>T</b>	Compact Metal Bowl Manual drain
<b>V</b>	Compact Metal Bowl Semi-Auto Drain
<b>W</b>	Compact Metal Bowl Auto Drain

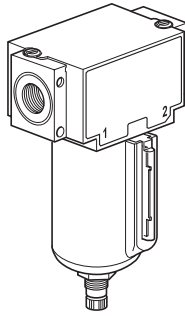
	Gauge
<b>G</b>	With gauge
<b>N</b>	Without gauge

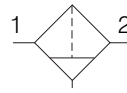
**Note!**  
For customised combinations consult Technical Sales Department.



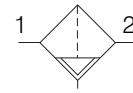
## Filters



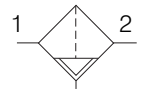
## Symbols



Manual drain



Semi auto drain



Auto drain

- Choice of metal bowls with convex integral sight glasses or transparent nylon bowls.
- Quick release bowl mechanism - added safety, bowl cannot be removed whilst pressurised.
- Sight glass can be located in 90° increments.
- Elastomeric filter elements shrug off larger dirt particles as flow varies.
- 5 micron elements as standard, option 40 micron.
- No tools required for dismantling or cleaning element - routine servicing without removing from line.

## Options:

<b>P3E - FA</b>		<b>0</b>	<b>0</b>	<b>X</b>	<b>E</b>	<b>N</b>
G <sup>1</sup> / <sub>4</sub>	<b>12</b>	Compact Metal Bowl Manual Drain		<b>T</b>	Metal Bowl Auto Drain <b>M</b>	
G <sup>3</sup> / <sub>8</sub>	<b>13</b>	Compact Metal Bowl Semi Auto Drain		<b>V</b>	Transparent Bowl Manual Drain <b>B</b>	
G <sup>1</sup> / <sub>2</sub>	<b>14</b>	Compact Metal Bowl Auto Drain		<b>W</b>	Transparent Bowl Semi-Auto Drain <b>C</b>	
G <sup>3</sup> / <sub>4</sub>	<b>16</b>	Metal Bowl Manual Drain		<b>K</b>	Transparent Bowl Auto Drain <b>D</b>	
Without Port blocks	<b>00</b>	High Flow Metal Bowl Semi Auto Drain		<b>L</b>		
					40 Micron Element	<b>G</b>
					5 Micron Element	<b>E</b>

**Note:** For customised combinations consult Technical Sales Department.

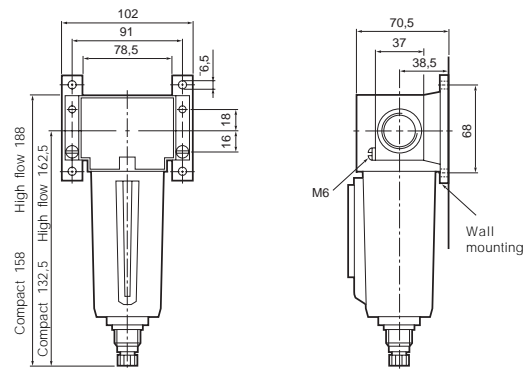
## Technical information

Filter element grade:	Standard 5 micron	
	Option 40 micron	
Flow	See performance characteristics	
Pressure range:	10 bar max Nylon bowl	
	17 bar max Metal bowl	
Temperature range:	-10°C to +50°C Nylon bowl	
	-10°C to +75°C Metal bowl	
Weight (g)	Transparent Bowl	560
without port blocks	Compact Metal Bowl	832
	High flow Metal Bowl	946

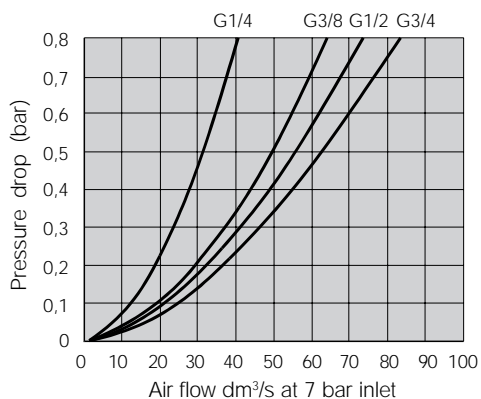
For Repair Kits and Spares see pages 62 and 63.

For Accessories and Port Blocks see page 51.

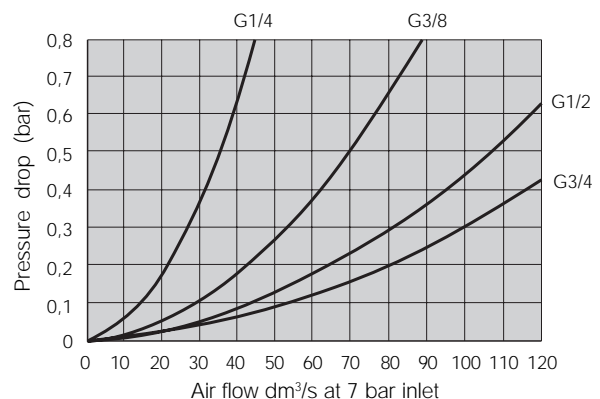
## Dimensions (mm)



## Compact

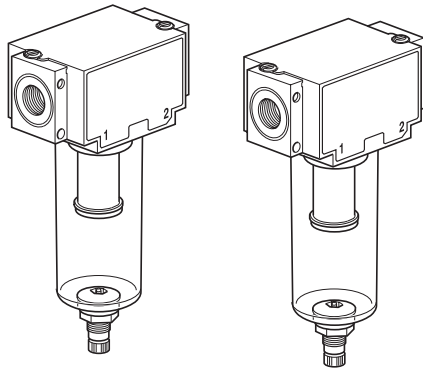


## High Flow



# Modular Maxi FRLs

## Coalescing filters and Adsorbers



### Coalescing filters

- Removes oil and water aerosols.
- Maximum oil carry over 0.02 mg/m<sup>3</sup>
- Metal bowls with integral convex sight glasses as standard, option of manual or auto drain
- Sight glass can be located in 90° increments.

### Adsorbers

- Removes hydro-carbon vapours.
- Removes oil vapour carry-over.
- Activated carbon element.
- For breathable air applications.
- Maximum oil carry over 0.005 mg/m<sup>3</sup>

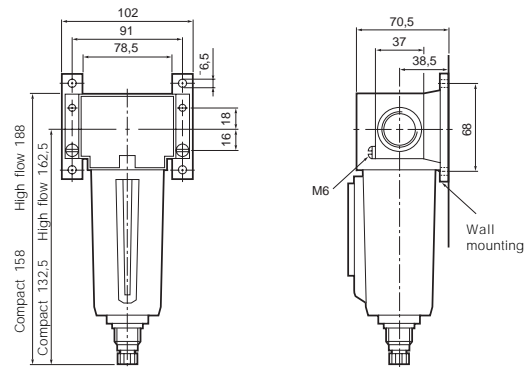
### Options:

<b>P3E - FA</b>		<b>0</b>	<b>0</b>	<b>X</b>	<b>C</b>	<b>N</b>
G <sup>1/4</sup>	<b>12</b>	Compact Metal Bowl Manual Drain		<b>T</b>	Metal Bowl Auto Drain	<b>M</b>
G <sup>3/8</sup>	<b>13</b>	Compact Metal Bowl Semi Auto Drain		<b>V</b>	Transparent Bowl Manual Drain	<b>B</b>
G <sup>1/2</sup>	<b>14</b>	Compact Metal Bowl Auto Drain		<b>W</b>	Transparent Bowl Semi-Auto Drain	<b>C</b>
G <sup>3/4</sup>	<b>16</b>	Metal Bowl Manual Drain		<b>K</b>	Transparent Bowl Auto Drain	<b>D</b>
Without port blocks	<b>00</b>	High Flow Metal Bowl Semi Auto Drain		<b>L</b>		
					Coalescing <b>C</b>	
					Adsorber <b>A</b>	
<b>Note:</b> For customised combinations consult Technical Sales Department. Adsorber filters only available with K, T or B bowl options						

### Technical information

Maximum recommended flow	Compact 7 dm <sup>3</sup> /s at 6 bar High flow 12 dm <sup>3</sup> /s at 6 bar @0.7 bar pressure drop
Temperature range:	0°C to +50°C max.
Pressure range:	10 bar max Transparent bowl 17 bar max Metal bowl
Weight (g) without port blocks	560g Transparent bowl 832g Compact metal bowl 946g High flow metal bowl
Efficiency	99.97% D.O.P. USA Federal standard 2098
Maximum particle passed	0,3 microns

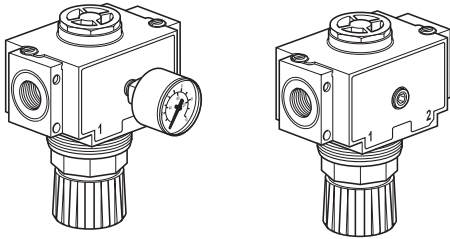
### Dimensions (mm)



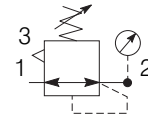
For Repair Kits and Spares see page 62 and 63.

For Accessories and Port Blocks see page 51.

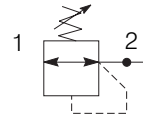
## Regulators



## Symbols



Relieving regulator with gauge



Non relieving regulator

- One balanced, self relieving, diagram operated unit for all flows and combinations - optional non-relieving unit available.
- Simple push to lock non-rising adjustment knob with low operating torque; easily tamperproofed.
- Panel mounting ring available.
- Excess secondary pressure relieves at low differential.
- Four secondary pressure ranges available, with colour coded adjustment knobs.  
16 bar Orange, 8 bar Black, 4 bar Grey

## Options:

<b>P3E - RA</b>	<b>0</b>	<b>0</b>	<b>X</b>	<b>X</b>	<b>P</b>
G <sup>1</sup> / <sub>4</sub>	<b>12</b>		Non -relieving	<b>N</b>	0,4 - 8 bar + Gauge
G <sup>3</sup> / <sub>8</sub>	<b>13</b>		Relieving	<b>B</b>	0,4 - 8 bar No Gauge
G <sup>1</sup> / <sub>2</sub>	<b>14</b>				0,2 - 4 bar + Gauge
G <sup>3</sup> / <sub>4</sub>	<b>16</b>				0,2 - 4 bar No Gauge
Without Port blocks	<b>00</b>				0,4 - 16 bar + Gauge
					0,4 - 16 bar No Gauge

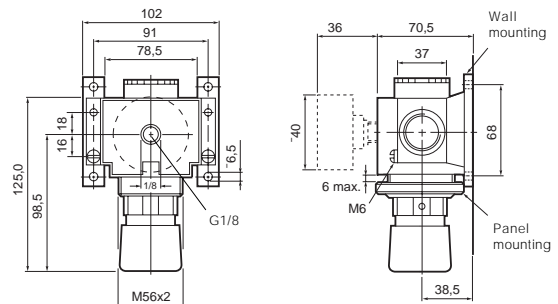
**Note:** For customised combinations consult Technical Sales Department.

## Technical information

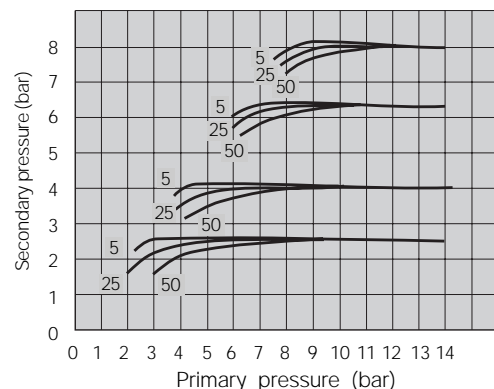
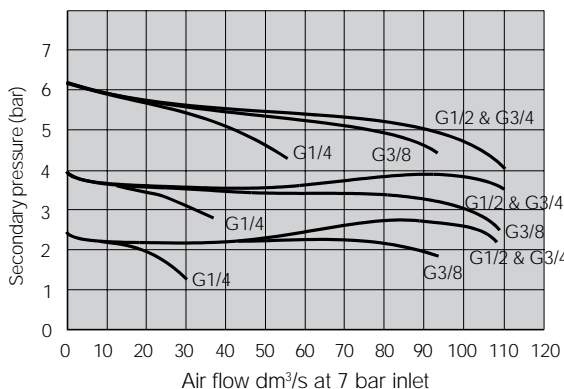
Gauge port size	G <sup>1</sup> / <sub>8</sub>
Maximum inlet pressure	20 bar max
Flow	See performance characteristics
Secondary pressure range	Low 0,2 to 4 bar max Medium 0,4 to 8 bar max High 0,4 to 16 bar max
Temperature range	-10°C to +75°C
Weight (g)	756
without port blocks	

For Accessories and Port Blocks see page 51.  
For Repair Kits and Spares see pages 62 and 63.  
For Gauges see page 61.

## Dimensions (mm)



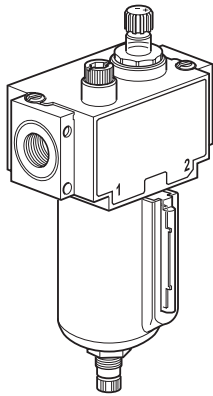
## Regulation characteristics for flow of 5,25 and 50dm<sup>3</sup>/s (G<sup>1</sup>/<sub>2</sub>)



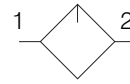


# Modular Maxi FRLs

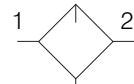
## Lubricators



## Symbols



Lubricator



Lubricator with drain

- Choice of metal bowls with integral sight glasses or transparent nylon bowls.
- Sight glass can be located in 90° increments.
- Constant density lubrication with fingertip adjustment.
- Low flow oil pick up capability.
- 360° drip rate sight glass gives all round visibility, contained in separately serviceable cartridge.
- Internal shut off valve, operated by the filler plug allows oil filling to be carried out without shutting off air supply.

## Options:

P 3 E - L A 0 0 X F N

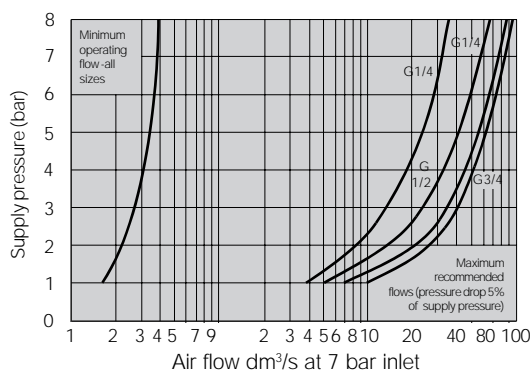
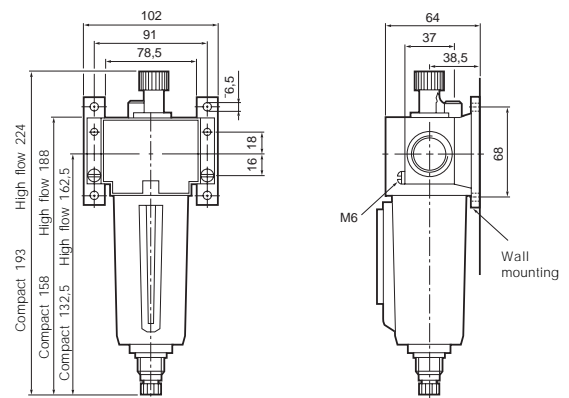
	Thread
00	Without
12	G1/4
13	G3/8
14	G1/2
16	G3/4

	Bowl / drain
A	Transparent Bowl Without Drain
B	Transparent Bowl Manual Drain
K	Metal Bowl Manual Drain
T	Compact Metal Bowl Manual Drain

## Technical information

Pressure range:	10 bar max Nylon bowl	
	17 bar max Metal bowl	
Temperature range:	-10°C to +50°C Nylon bowl	
	-10°C to +75°C Metal bowl	
Flow	See performance characteristics	
Weight (g)	Transparent Bowl	588
without port blocks	Compact Metal Bowl	860
	High flow Metal Bowl	976
Minimum flow for oil pick up	See graph	
Bowl capacity	Compact 10cL.	
	High capacity 20 cL.	
Recommended lubricants	See box leaflet	

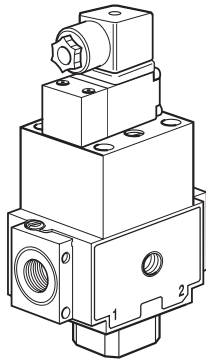
## Dimensions (mm)



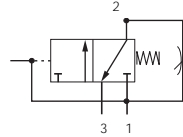
For Accessories and Port Blocks see page 51.  
For Repair Kits and Spares see page 62 and 63.

# Modular Maxi FRLs

## Combined Soft Start and Dump Valve



## Symbol



- Combines the functions of Soft Start and Dump Valves
- Controlled induction of pressure
- Fully adjustable bleed rate
- Choice of 15mm or CNOMO solenoids
- High flow G<sup>1</sup>/<sub>2</sub> exhaust
- Integral gauge ports

## Options:

P	3	E	-	T	A	X	X	X	X	N	X	X	X
<b>Thread</b>		<b>Piloting / gauge</b>		<b>Pilot options</b>		<b>Voltage</b>		<b>Solenoid</b>					
00	Without	P	Air pilot, without gauge	P	Pilot port threaded G1/8	00	Without Solenoid	0	None				
13	G3/8	Q	Air pilot, with gauge	Q	Pilot port Push-in	CC	24 VDC	2	DC				
14	G1/2	S	Solenoid, without gauge	C	CNOMO solenoid								
16	G3/4	R	Solenoid, with gauge	G	15 mm solenoid								

For alternative solenoids see page 16.

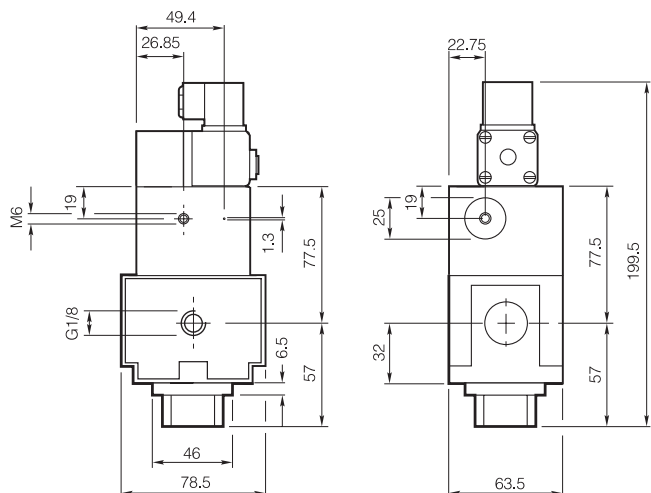
## Technical information

Max. inlet pressure	10 bar max.
Temperature range	-10°C +50°C

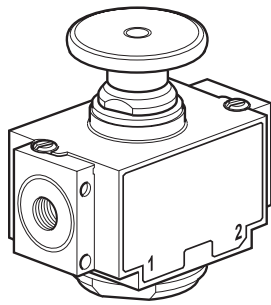
**Note:** For materials see page 48.

For Gauges see page 61.

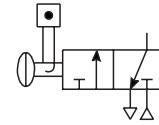
## Dimensions



## Manually Operated Dump Valves



## Symbol



- Shuts off upstream and dumps downstream pressure.
- Air latching or 2 position versions.
- Choice of red or black knobs.
- Ventral G<sup>1</sup>/<sub>4</sub> exhaust port.
- Padlockable version.

Manual dump valves are available in two versions, the first being a 2 position valve with either position being selectable. The second version is an air latching dump valve, which requires the control knob to be held operated until the system pressure is sufficient to 'latch' the valve in the operated condition. If the air supply fails the air latching dump valve will reset and exhaust the system. Manual operation will also exhaust the system.

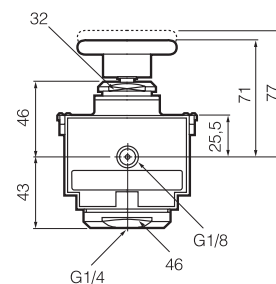
## Options:

P	3	E	-	D	A	X	X	X	X	N
				<b>Thread</b>		<b>Knob / Function</b>		<b>Locking Clip</b>		
				<b>00</b>	Without	<b>B</b>	Black 2 Position	<b>L</b>	With Locking Clip	
				<b>13</b>	G3/8	<b>R</b>	Red 2 Position	<b>N</b>	Without Locking Clip	
				<b>14</b>	G1/2	<b>N</b>	Red Latching			
				<b>16</b>	G3/4	<b>M</b>	Black Latching			

## Technical information

Max. inlet pressure	20 bar max.
Operating pressure	7 bar max
Temperature range	-10°C +75°C

## Dimensions

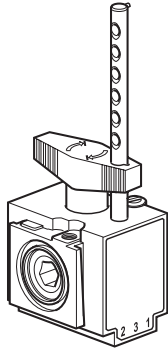


Muffler included with each product.

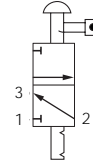


# Modular Maxi FRLs

## Maxi Modular Ball Valve



## Symbol



- Positive bubble tight shut-off.
- Upstream and downstream versions.
- Key lockable versions.
- Padlockable version.
- Ventral G<sup>3/8</sup> exhaust port.

Connection	Pressure max, bar	Actuation	Note	Weight Kg	Order code
Upstream	10	Hand	Standard	0,470	<b>P3E-VA00A0N</b>
Downstream	10	Hand	Standard	0,470	<b>P3E-VA00B0N</b>
Upstream	10	Hand	Key Locking	0,670	<b>P3E-VA00K0N</b>
Upstream	10	Hand	3 Padlock Facility	0,532	<b>P3E-VA00P0N</b>
Downstream	10	Hand	3 Padlock Facility	0,532	<b>P3E-VA00R0N</b>
Upstream	10	Hand	6 Padlock Facility	0,542	<b>P3E-VA00Q0N</b>
Downstream	10	Hand	6 Padlock Facility	0,542	<b>P3E-VA00S0N</b>

\* **Note!** Modular Ball valves have an integral Body Connector on one side and a slot to accept a Port Block or Body Connector on the other

## Materials

### Filter

Body	Zinc
Fixing Screws	Plated Steel
Bowl (metal)	Zinc
Bowl (transparent)	Polyamide
Sight Glass	Polyamide
Louvre	Acetal
Element	Nylon
Manual Drain	Acetal
Semi-Auto Drain	Plastic / Brass
Auto-Drain	Acetal / Brass
Springs	Stainless Steel
Seals	Nitrile

### Lubricator

Body	Zinc
Fixing Screws	Plated Steel
Bowl (metal)	Zinc
Bowl (transparent)	Polyamide
Sight Glass	Polyamide
Knob	Acetal
Venturi Valve	Acetal
Transfer Tube	Nylon
Tube Retainer	Brass
Springs	Stainless Steel
Seals	Nitrile
Fill Plug	Plastic

### Regulator

Body	Zinc
Fixing Screws	Plated Steel
Control Knob	Acetal
Adjusting Screw	Plated Steel
Spring Rest (upper)	Brass
Spring Rest (lower)	Steel / Brass
Spring	Steel
Diaphragm	Nitrile / Nylon
Valve Stem	Brass
Valve Seat	Nitrile
Bottom Cap	Nylon 6 glass filled
Springs	Stainless Steel
Seals	Nitrile

### Accessory Products

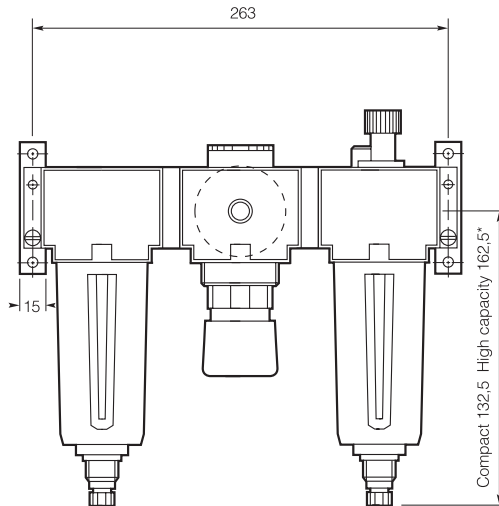
Bodies	Zinc
Housings	Aluminium
Fixing Screws	Plated Steel
Knobs	Acetal
Valve Stems	Brass
SSV Main Spring	Plated Steel
Springs	Stainless Steel
Seals	Nitrile
Port Connectors	Zinc
Body Connectors	Zinc



## Dimensions of combinations

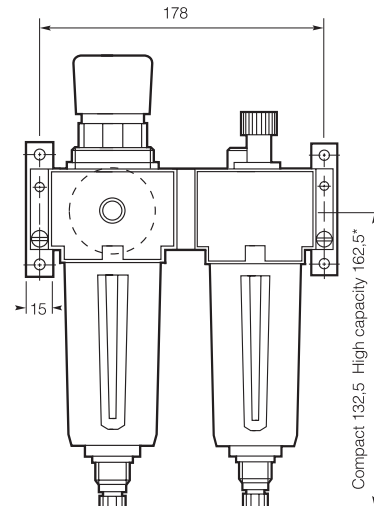
The modular system ensures constant mounting centres; assemblies are fixed to the special wall brackets by a single fixing screw.

### Filter, Regulator, Lubricator

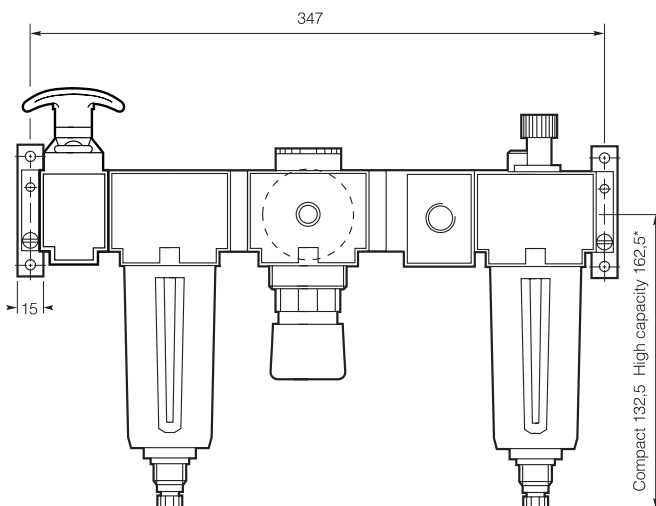


\* Transparent bowl option dimensions identical to high capacity version.

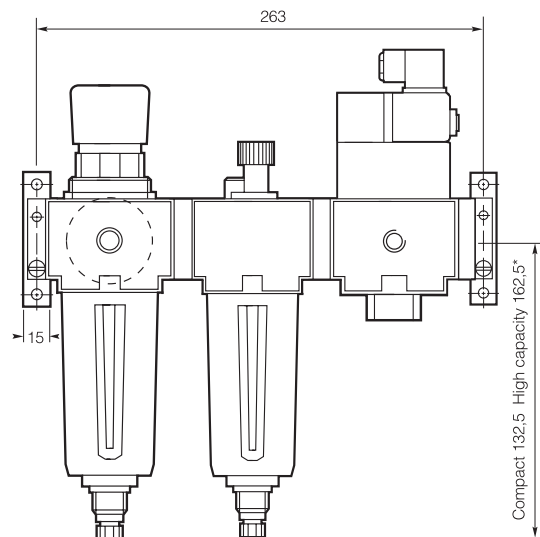
### Filter/Regulator, Lubricator



### Ball valve, Filter, Regulator, Manifold, Lubricator.



### Filter/Regulator, Lubricator, Combined Soft start and Dump valve



All dimensions in (mm).

# Modular Maxi FRLs

## Mounting assemblies

Assembly containing a regulator or filter regulator



Assembly without regulator or filter regulator



Wall brackets mounted at the ends of an assembly



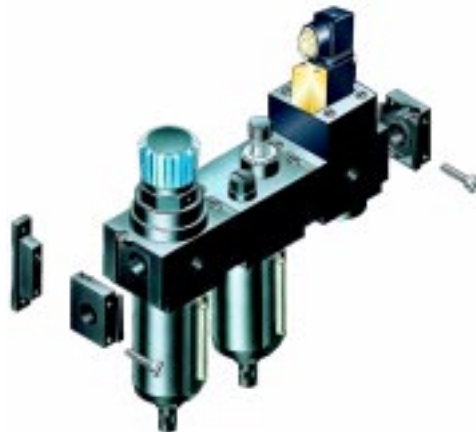
Wall brackets mounted at the ends of an assembly



Neck mounting bracket on Filter/Regulator

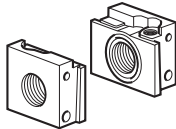

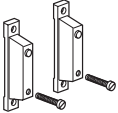
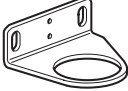



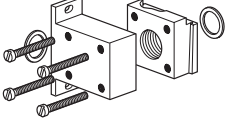


Popular combination with wall mounting brackets



# Modular Maxi FRLs

## Accessories

Description	Connection	Weight Kg	Order code	
Port connector kits (2 port blocks + 2 seals)	G1/4	0,144	<b>P3E-KA12CPN</b>	
	G3/8	0,144	<b>P3E-KA13CPN</b>	
	G1/2	0,134	<b>P3E-KA14CPN</b>	
	G3/4	0,124	<b>P3E-KA16CPN</b>	
Body connector		0,156	<b>P3E-KA00CBN</b>	
	G1/4 ventral port	0,156	<b>P3E-KA12CAN</b>	
Wall mounting kit (2 brackets + 2 screws)		0,140	<b>P3E-KA00MWN</b>	
Regulator angle bracket kit (Angle bracket + mounting ring)		0,800	<b>P3E-KA00MSN</b>	
Panel mounting ring only		0,400	<b>P3E-KA00MMN</b>	
Regulator Tamperproof kit (Kit contains 5 pieces)		0,010	<b>P3E-KA00ATN</b>	
Modular manifold block* (Includes port plugs)	1 x G1/8 1 x G1/4 2 x G1/2	0,340	<b>P3E-MA1V</b>	
Rear entry connector kit	G1/2	0,240	<b>P3E-KA14CRN</b>	

\*Note: Modular manifold blocks have an integral Body Connector on one side and a slot to accept a Port Block or Body Connector on the other.

# 1" Modular FRLs

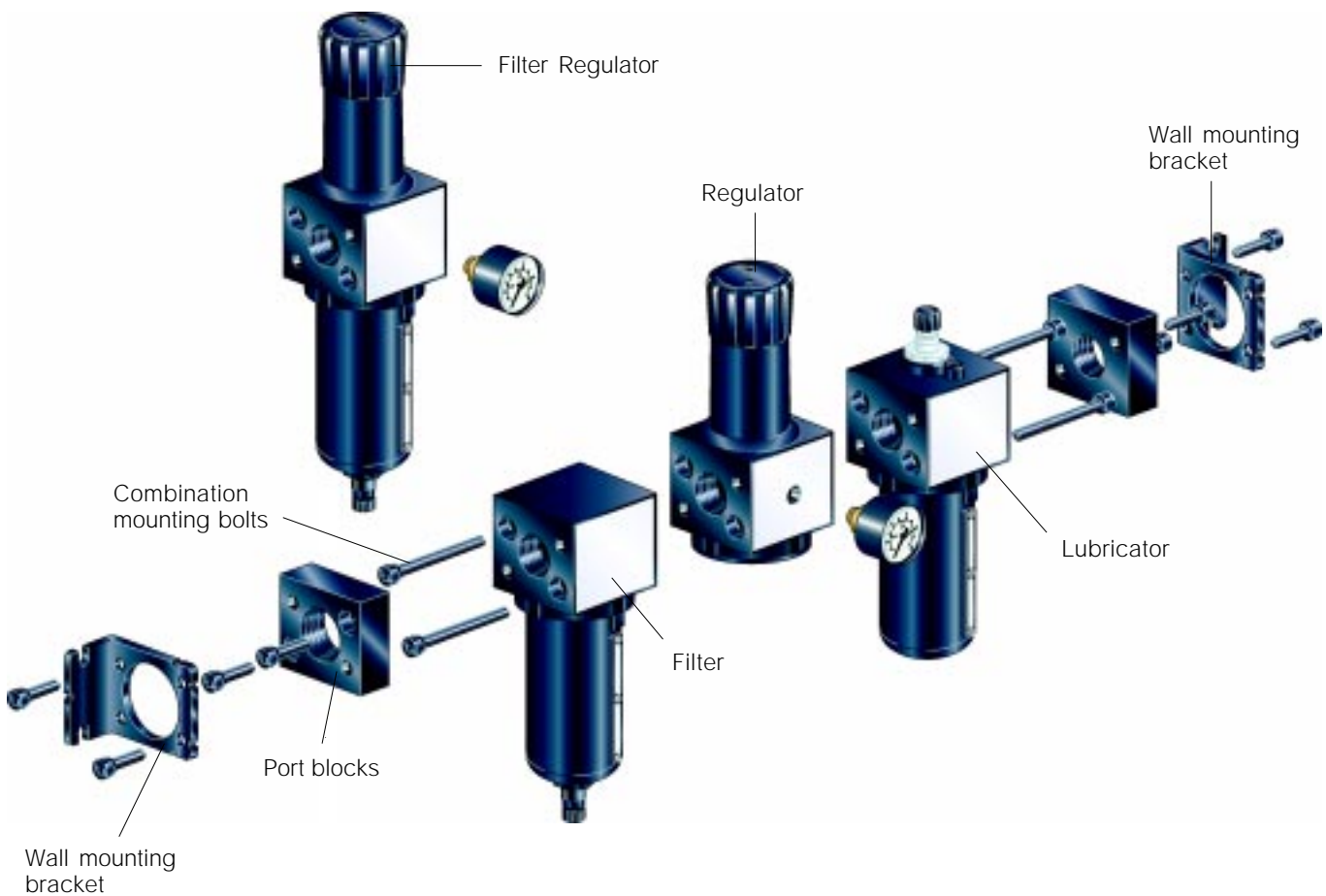
## The System

The Modular system allows units to be connected together, without the use of pipe connectors, saving space; providing constant mounting centres; whilst maintaining a modern aesthetically pleasing appearance.

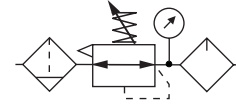
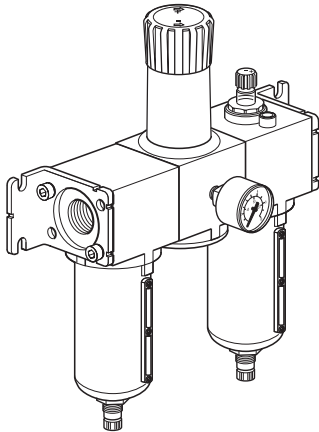
The 1" Series filters are specially designed to efficiently filter out rust, dirt, moisture and other impurities from compressed air lines. Operation is fully automatic with a minimum of pressure drop.

The 1" Series Regulators are designed to provide quick response and accurate pressure regulation for the most demanding Hi-flow industrial applications. The unique solid piston was designed for long trouble-free operation and will not rupture or tear under high cycle or other demanding applications.

The 1" Series mist lubricators are designed to provide lubrication for many general purpose applications in a pneumatic system.



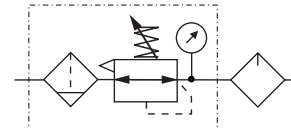
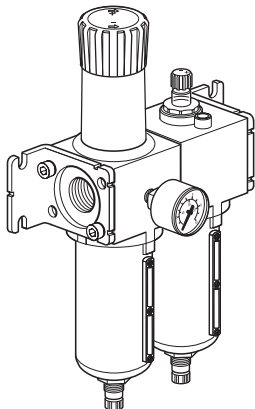
## Popular combinations



## 1" FRL Combinations

5 micron elements, 8 bar regulator + gauge and wall mounting brackets

Ports	Bowl - Drain	
	Metal Bowl Manual Drain	Metal Bowl Auto Drain
G1	<b>P3NCB18SEMNNLMB</b>	<b>P3NCB18SEANNLMB</b>



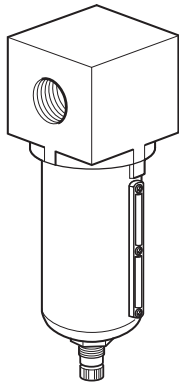
## Filter/Regulator - Lubricator Combinations

5 micron elements, 8 bar regulator + gauge and wall mounting brackets

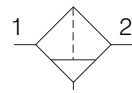
Ports	Bowl - Drain	
	Metal Bowl Manual Drain	Metal Bowl Auto Drain
G1	<b>P3NCA18SEMNNLMB</b>	<b>P3NCA18SEANNLMB</b>

# 1" Modular FRLs

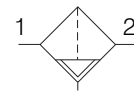
## Filters



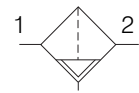
## Symbols



Manual drain



Semi auto drain



Auto drain

- Port blocks available to provide G<sup>3/4</sup> and G1<sup>1/2</sup> port extension to G1 ported bodies.
- Excellent water removal efficiency.
- Metal bowl with sight gauge.
- Larger filter element surface guarantees low pressure drop and increased element life.
- Manual drain, Semi-Auto or Auto Drain options.

## Options:

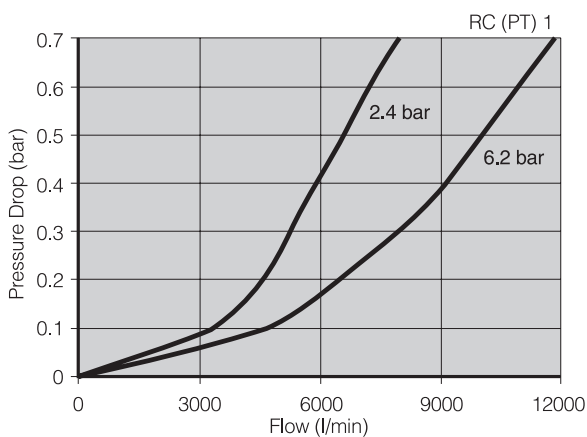
<b>P3N</b>	<b>F</b>	<b>A</b>	<b>1</b>	<b>8</b>	<b>X</b>	<b>X</b>	<b>X</b>	
	Filter		Port size	G1				
					5 Micron Element Optional	<b>E</b>	Metal Bowl Manual Drain	<b>SM</b>
					40 Micron Element Standard	<b>G</b>	Metal Bowl Semi Auto Drain	<b>SS</b>
							Metal Bowl Auto Drain	<b>SA</b>

## Technical information

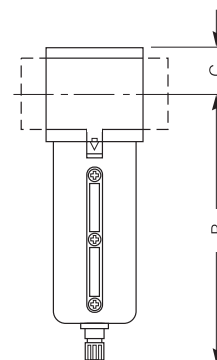
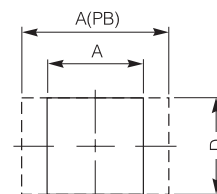
Port size	G1
Filter element grade:	Standard 5 micron Option 40 micron
Pressure range:	17 bar max
Temperature range:	-20°C to +80°C

**Note:** For materials see page 59.

## Flow vs pressure drop at line pressure



## Dimensions (mm)



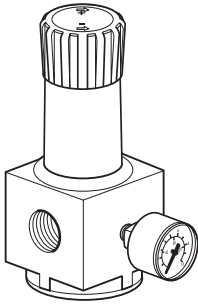
Port size	A	B	C	D	Weight (kg)
G1	92	254	35	92	1.6

For accessories and port blocks see page 59.

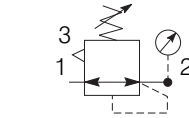


# 1" Modular FRLs

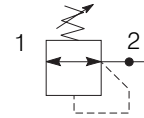
## Regulators



## Symbols



Self bleed regulator with gauge



Non bleed regulator

- Port blocks available to provide G<sup>3</sup>/<sub>4</sub> and G1<sup>1</sup>/<sub>2</sub> port extension to G1 ported bodies
- Self relieving feature plus balanced poppet provides quick response and accurate pressure regulation.
- Solid control piston for extended life.

## Options:

<b>P3N</b>	<b>R</b>	<b>A</b>	<b>1</b>	<b>8</b>	<b>X</b>	<b>N</b>	<b>X</b>
	Regulator		Port size	G1			
					Non-relieving	<b>N</b>	
					Relieving	<b>B</b>	
						0 - 2 bar No Gauge	<b>Y</b>
						0 - 4 bar No Gauge	<b>L</b>
						0 - 8 bar No Gauge	<b>N</b>
						0 - 16 bar No Gauge	<b>H</b>

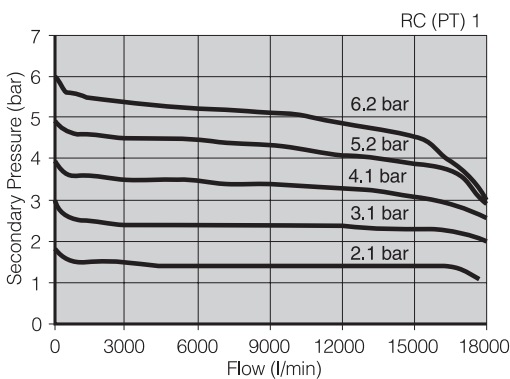
For Gauges see page 61.

## Technical information

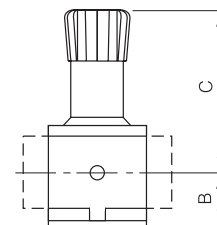
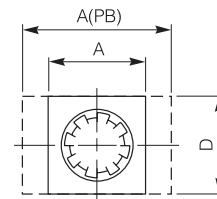
Port size	G1
Gauge ports:	G <sup>1</sup> / <sub>4</sub>
Max inlet pressure (p1):	17 bar max
Secondary pressure range: (p2)	Standard: 0.1 to 8 bar Option 1: 0.1 to 2 bar Option 2: 0.1 to 4 bar Option 3: 0.3 to 17 bar
Temperature range:	-20°C to +80°C

**Note:** For materials see page 59.

## Regulator flow



## Dimensions (mm)



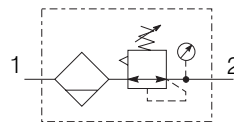
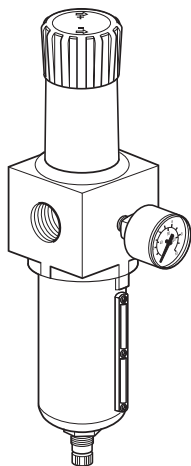
Port size	A	B	C	D	Weight (kg)
G1	92	53	162	92	1.9

For accessories and port blocks see page 59.



## Filter/Regulators

## Symbol



- Port blocks are available to provide G<sup>3</sup>/<sub>4</sub> and G1<sup>1</sup>/<sub>2</sub> port extension to G1 ported bodies.
- Self relieving feature plus balanced poppet provides quick response and accurate pressure regulation.
- Solid control piston for extended life.

## Options:

<b>P3N</b>	<b>E</b>	<b>A</b>	<b>1</b>	<b>8</b>	<b>G</b>	<b>X</b>	<b>X</b>	<b>B</b>	<b>N</b>	<b>X</b>
Filter/Regulator	Port size	G1	5 Micron Element Optional	<b>E</b>	Metal Bowl Manual Drain	<b>SM</b>	Relieving	0 - 2 bar No Gauge	<b>Y</b>	
			40 Micron Element Standard	<b>G</b>	Metal Bowl Semi-Auto Drain	<b>SS</b>		0 - 4 bar No Gauge	<b>L</b>	
					Metal Bowl Auto Drain	<b>SA</b>		0 - 8 bar No Gauge	<b>N</b>	
								0 - 16 bar No Gauge	<b>H</b>	

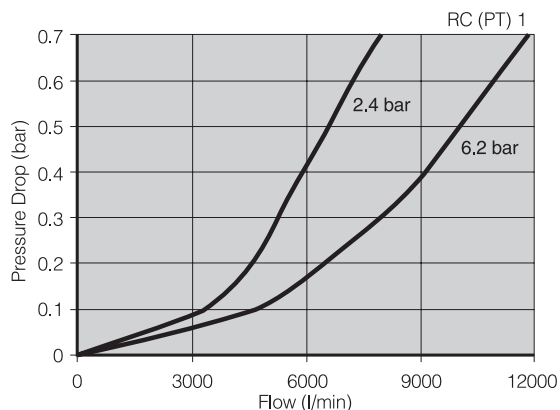
For Gauges see page 61.

## Technical information

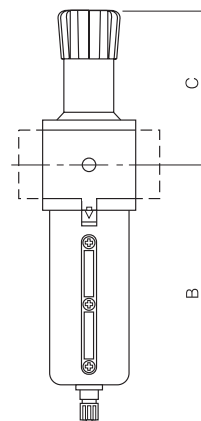
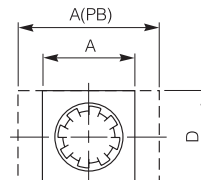
Port size	G1
Gauge ports:	G <sup>1</sup> / <sub>4</sub>
Max inlet pressure (p1):	17 bar max
Secondary pressure range: (p2)	Standard: 0.1 to 8 bar Option 1: 0.1 to 2 bar Option 2: 0.1 to 4 bar Option 3: 0.3 to 17 bar
Temperature range:	-20°C to +80°C

**Note:** For materials see page 59.

## Flow vs pressure drop at line pressure



## Dimensions (mm)

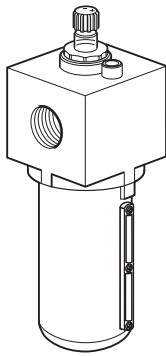


Port size	A	B	C	D	Weight (kg)
G1	92	53	162	92	1.9

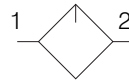
For accessories and port blocks see page 59.

# 1" Modular FRLs

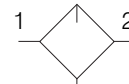
## Lubricators



## Symbols



Lubricator



Lubricator with drain

- Port blocks available to provide G<sup>3</sup>/<sub>4</sub> and G1<sup>1</sup>/<sub>2</sub> port extension to G1 ported bodies.
- Proportional oil delivery over a wide range of air flows.
- Bowl can be filled while air line is under pressure.
- Transparent sight dome for 360° visibility.

## Options:

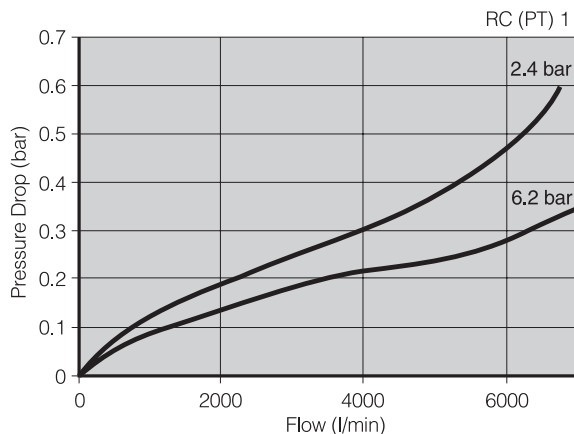
<b>P3N</b>	<b>L</b>	<b>A</b>	<b>1</b>	<b>8</b>	<b>L</b>	<b>X</b>	<b>X</b>				
	Lubricator		Port size G1			<table border="1"> <tr> <td>Metal Bowl No Drain</td> <td><b>SN</b></td> </tr> <tr> <td>Metal Bowl Manual Drain</td> <td><b>SM</b></td> </tr> </table>		Metal Bowl No Drain	<b>SN</b>	Metal Bowl Manual Drain	<b>SM</b>
Metal Bowl No Drain	<b>SN</b>										
Metal Bowl Manual Drain	<b>SM</b>										

## Technical information

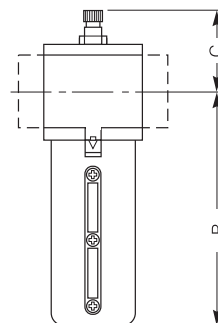
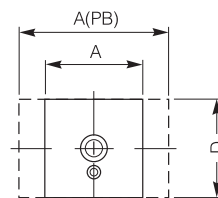
Port size	G1
Max inlet pressure (p1):	17 bar max
Min flow oil pickup:	3.7 l/sec
Bowl capacity:	300cc
Recommended lubricant:	See box leaflet
Temperature range:	-20°C to +80°C

**Note:** For materials see page 59.

## Flow vs pressure drop at line pressure



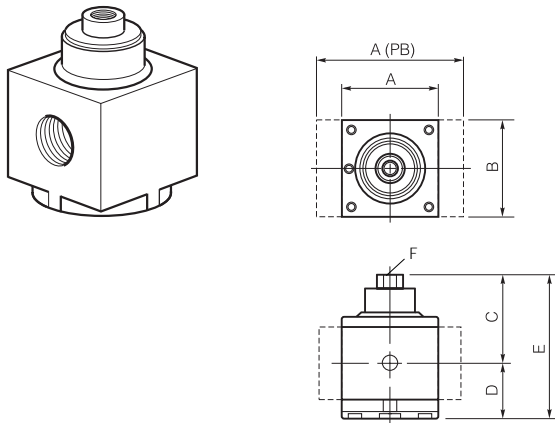
## Dimensions (mm)



Port size	A	B	C	D	Weight (kg)
G1	92	230	71.3	92	1.6

For accessories and port blocks see page 59.

## Air pilot regulators



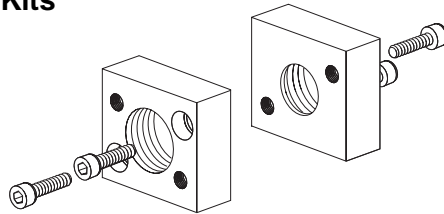
- Port blocks available to provide G<sup>3</sup>/<sub>4</sub> and G1<sup>1</sup>/<sub>2</sub> port extension to G1 ported bodies.
- Self relieving feature plus balanced poppet provides quick response and accurate pressure regulation.
- Solid control piston for extended life.

Order code

**P3NRA18BPP**

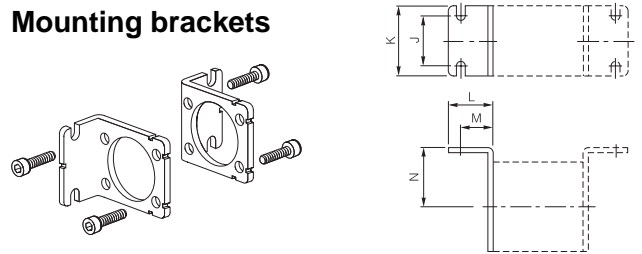
A	A (PB)	B	C	D	E	F
92	142	92	86	53	139	G <sup>1</sup> / <sub>4</sub>

## Port Block Kits



Description	Connection	Weight Kg	Order Code
Kits for single Units (2 port blocks + 2 seals)	G <sup>3</sup> / <sub>4</sub>	574	<b>P3NKA16CP</b>
	G1	554	<b>P3NKA18CP</b>
	G1 <sup>1</sup> / <sub>2</sub>	534	<b>P3NKA1BCP</b>
Kits for Combinations (2 port blocks + 2 seals)	G <sup>3</sup> / <sub>4</sub>	574	<b>P3NKA16CL</b>
	G1	554	<b>P3NKA18CL</b>
	G1 <sup>1</sup> / <sub>2</sub>	534	<b>P3NKA1BCL</b>

## Mounting brackets



Order code

**P3NKA00MW**

L	M	N	J	K
45	33	60	50	70

## Body Covers



Order code

**P3NKA00PM**

Each kit contains two covers.

## Materials

### Filter

Body	Aluminium
Bowl	Aluminium
Deflector	Plastic
Drain	Plastic
Seals	Nitril
Element	Plastic
Sight Glass	Polyamide

### Lubricator

Body	Aluminium
Bowl (metal)	Aluminium
Drains	Plastic
Injector meter block & brass assembly	Plastic
Seals	Nitrile
Sight glass	Polyamide
Sight dome	Polycarbonate

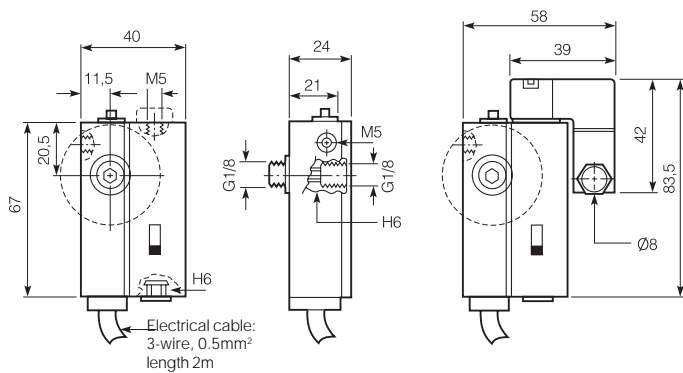
### Regulator

Adjustment Stem	Steel
Body	Aluminium
Bonnet	Aluminium
Knob	Plastic
Piston	Plastic
Poppet Assembly	Brass
Seals	Nitrile
Spring (Poppet & Control)	Steel

### Filter/Regulator

Body, Bonnet & Bowl	Aluminium
Deflector	Plastic
Drains	Plastic
Seals	Nitrile
Element	Plastic
Sight glass	Polyamide
Piston	Plastic
Knob	Plastic
Spring (Poppet & Control)	Steel

## Adjustable Reset Pressure Switches



The Adjustable Reset Pressure Switch is designed to provide a safeguard for pneumatic systems or machines, which require a minimum operating pressure to operate effectively. When the correct pressure is present the switch provides a constant output signal which should be used to operate a control valve or device to enable the system to perform its normal function. If the operating pressure falls below the set level, the constant output signal is cancelled, allowing the control valve or device to stop the system in a safe manner.

Once the pressure rises above the preset threshold, unlike a conventional pressure switch, the Adjustable Reset Pressure Switch must be reset before it can once again transmit the output signal authorising operation. The reset signal may be manual, pneumatic or electrical. Versions are available to provide either pneumatic or electrical output signals or both.

### Pneumatic characteristics

Pressure range	:	1,5 to 8 bar max
Temperature range	:	-10° to +55°C
Adjustment range	:	1,5 to 6 bar
Precision	:	±0,2 bar

### Electrical characteristics

Electrical output	:	On/Off relay
		5A / 250V A.C.
		5W / 48V D.C.
		Electrical reset = 1W

### Part nos. Switches

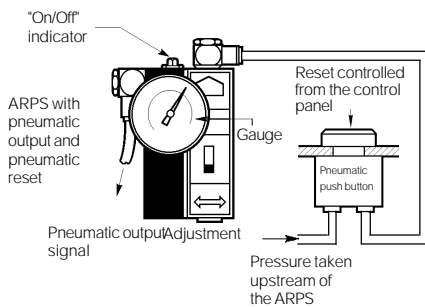
Part no.	Description
<b>P3E-KA11SAN</b>	Pneumatic output, manual reset.
<b>P3E-KA11SBN</b>	Pneumatic output, reset.
<b>P3E-KA11SCN</b>	Electrical and pneumatic outputs, manual resets.
<b>P3E-KA11SDN</b>	Electrical and pneumatic outputs, pneumatic reset.
<b>P3E-KA11SEN</b>	Electrical and pneumatic outputs, electrical reset

**Note:** Micro-solenoid not included. Micro-solenoid valve must be ordered separately.

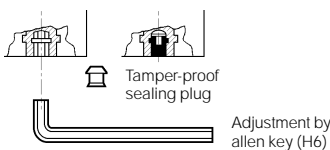
### Micro-Solenoid Valve (Non-locking override) for pressure switch

Part no.	Description
<b>P2E-LV32B1</b>	12V. D.C.
<b>P2E-LV32C1</b>	24V. D.C.
<b>P2E-LV32D1</b>	48V. D.C.
<b>P2E-LV34B1</b>	12V. 50/60Hz
<b>P2E-LV31C1</b>	24V. 50Hz
<b>P2E-LV33C1</b>	24V. 60Hz
<b>P2E-LV34D1</b>	48 V. 50/60Hz
<b>P2E-LV31F1</b>	115V. 50Hz / 120V. 60Hz
<b>P2E-LV31J1</b>	230V. 50Hz / 240V. 60Hz

### Pneumatic remote controlled reset

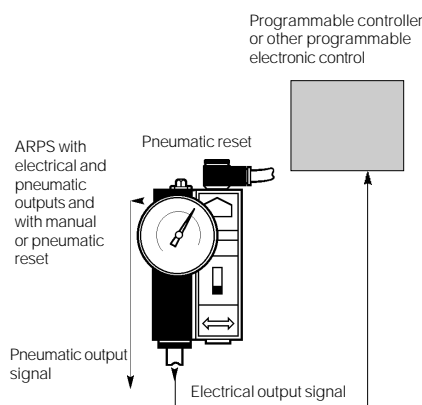


### Adjusting the cut-off pressure

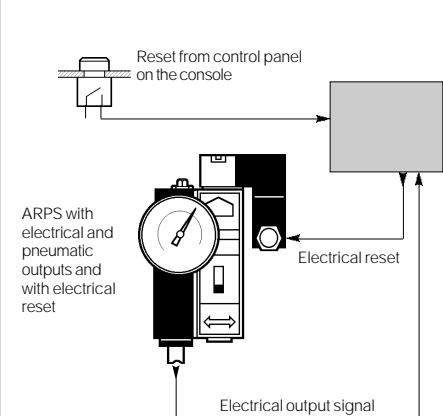


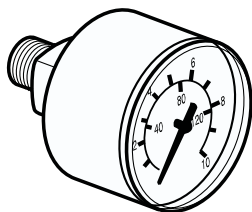
On all ARPS, the tripping pressure is adjusted by an allen key. Tamper proof sealing plug prevents unauthorised adjustment.

### Direct pressure return



### Pressure return through programmable control





- Wide range of pressure gauges
- Rear entry and bottom entry options
- Back pressure gauge for reclassifier-silencers
- Round or square panel mounted gauges

## Main data for Pressure and Vacuum gauges

Symbol	Description	Pressure range, bar	Port size	Dial mm	Weight Kg	Order code
	Rear entry	0-1,6	1/8 BSPT	40	0,062	<b>P3D-KAB1AWN</b>
		0-2,0	1/8 BSPT	40	0,062	<b>P3D-KAB1AYN</b>
		0-4,0	1/8 BSPT	40	0,062	<b>P3D-KAB1ALN</b>
		0-10,0	1/8 BSPT	40	0,062	<b>P3D-KAB1ANN</b>
		0-20,0	1/8 BSPT	40	0,062	<b>P3D-KAB1AHN</b>
	Rear Entry	0-4,0	1/8 BSPT	50	0,068	<b>P6G-ERB1040</b>
		0-7,0	1/8 BSPT	50	0,068	<b>P6G-ERB1070</b>
		0-11,0	1/8 BSPT	50	0,068	<b>P6G-ERB1110</b>
		0-14,0	1/8 BSPT	50	0,068	<b>P6G-ERB1140</b>
	Rear entry	0-4,0	1/4 BSPT	50	0,074	<b>P6G-ERB2040</b>
		0-14,0	1/4 BSPT	50	0,074	<b>P6G-ERB2140</b>
		0-20,0	1/4 BSPT	50	0,074	<b>P6G-ERB2200</b>
	Bottom entry	0-11,0	1/8 BSPT	50	0,065	<b>P6G-EBB1110</b>
		0-14,0	1/4 BSPT	50	0,070	<b>P6G-EBB2140</b>
	Panel Mounted - Rear Entry	0-14,0	G1/8	50	0,100	<b>P6G-EPA1140</b>
		0-10,0	G1/4	85	0,180	<b>P6G-HPA1100</b>
	Square - Panel Mounted - Rear Entry	0-10,0	G1/8	50x50	0,100	<b>P6G-RPA1100</b>
		0-4,0	G1/8	75x75	0,200	<b>P6G-TPA1040</b>
		0-10,0	G1/8	75x75	0,190	<b>P6G-TPA1100</b>
	Rear Entry - BackPressure (Reclassifiers)	0-2,0	1/8 BSPT	40	0,062	<b>P6G-DEB1020</b>

<b>Filter Spare Kits Model</b>	<b>Mini Series P3A</b>	<b>Junior Series P3D</b>	<b>Maxi Series P3E</b>	<b>G1 Series P3N</b>
<b>Drain Kits</b>				
Manual drain kit	P3E-KA00DBN	P3E-KA00DBN	P3E-KA00DBN	P3E-KA00DBN
Semi-auto drain kit	P3A-KA00DCN	P3A-KA00DCN	P3A-KA00DCN	P3A-KA00DCN
Auto drain kit	P3A-KA00DDN	P3A-KA00DDN	P3E-KA00DDN	P3E-KA00DDN
<b>Bowl Kits</b>				
<b>Poly bowl</b>				
Poly bowl with manual drain	P3A-KA00BBA	P3D-KA00BBA	P3E-KA00BBA	
Poly bowl with semi-auto drain	P3A-KA00BCA	P3D-KA00BCA	P3E-KA00BCA	
Poly bowl with auto drain	P3A-KA00BDA	P3D-KA00BDA	P3E-KA00BDA	
<b>Metal bowl</b>				
Metal bowl with manual drain	P3A-KA00BPA	P3D-KA00BKA	P3E-KA00BKA	
Metal bowl with semi-auto drain	P3A-KA00BQA	P3D-KA00BLA	P3E-KA00BLA	
Metal bowl with auto drain		P3D-KA00BMA	P3E-KA00BMA	
Compact metal bowl with manual drain			P3E-KA00BTA	
Compact metal bowl with semi-auto drain			P3E-KA00BVA	
Compact metal bowl with auto drain			P3E-KA00BWA	
<b>Filter Element Kits</b>				
5 micron element	P3A-KA00EEN	P3D-KA00EEN	P3E-KA00EEN	P3NKA00ESE
5 micron element (compact bowl)			P3E-KA00ERN	
40 micron element	P3A-KA00EGN	P3D-KA00EGN	P3E-KA00EGN	P3NKA00ESG
40 micron element (compact bowl)			P3E-KA00ESN	
Coalescing element	P3A-KA00ECN	P3D-KA00ECN	P3E-KA00ECN	P3NKA00ESC
Coalescing element (compact bowl)			P3E-KA00EPN	
Adsorber element	P3A-KA00EAN	P3D-KA00EAN	P3E-KA00EAN	P3NKA00ESA
Adsorber element (compact bowl)			P3E-KA00ENN	
<b>Seal Kits</b>				
Poly bowl seal (10 off)	P3A-KA00RZN	P3D-KA00RWN	P3E-KA00RZN	
Metal bowl seal (10 off)	P3A-KA00RZN	P3D-KA00RWN	P3E-KA00RWN	
Connector O ring (10 off)	P3A-KA00CYN	P3D-KA00CYN	P3E-KA00CYN	

<b>Model</b>	<b>Mini Series P3A</b>	<b>Junior Series P3D</b>	<b>Maxi Series P3E</b>	<b>G1 Series P3N</b>
<b>Regulator Spare Kits</b>				
Repair kit (self-relieving)		P3D-KA00RRN	P3E-KA00RRN	P3NKA00RR
Repair kit (non-relieving)		P3D-KA00RNN	P3E-KA00RNN	P3NKA00RN
Metal panel mounting ring	P3A-KA00MMN	P3A-KA00MMN	P3E-KA00MMN	
Plastic panel mounting ring (5 off)	P3A-KA00MPN	P3A-KA00MPN		
Tamperproof kit	P3A-KA00ATN	P3A-KA00ATN	P3E-KA00ATN	
<b>Filter/Regulator Spare Kits</b>				
5 micron element	P3A-KA00EEN	P3D-KA00EFA	P3E-KA00EFA	P3NKA00ESE
5 micron element (compact bowl)			P3E-KA00ETA	
40 micron element	P3A-KA00EGN	P3D-KA00EHA	P3E-KA00EHA	P3NKA00ESG
40 micron element (compact bowl)			P3E-KA00EVA	
Repair kit (self-relieving)		P3D-KA00RRN	P3E-KA00REN	P3NKA00RR
Repair kit (non-relieving)		P3D-KA00RNN	P3E-KA00RGN	P3NKA00RN
Tamperproof kit	P3A-KA00ATN	P3A-KA00ATN	P3E-KA00ATN	
For Drain Kits - see Filters on page 62				
For Bowl Kits - see Filters on page 62				
For Bowl Seal Kit - see Filters on page 62				
<b>Lubricator Spare Kits</b>				
Plastic bowl without drain	P3A-KA00BAA	P3D-KA00BAA	P3E-KA00BAA	
For Manual Drain Kits - see Filters on page 62				
For Bowl Kits with Manual Drain - see Filters on page 62				
For Bowl Seal Kit - see Filters on page 62				